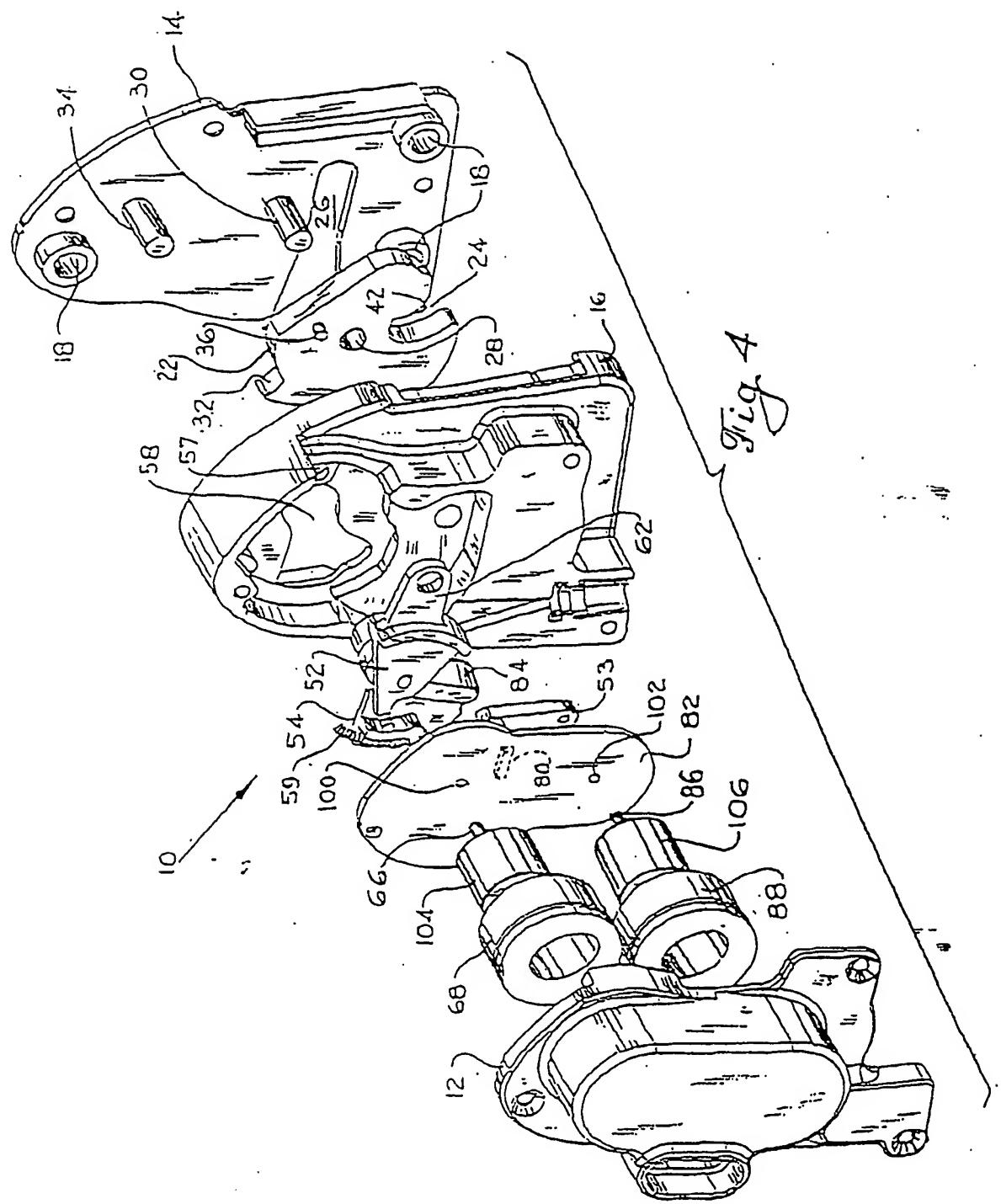
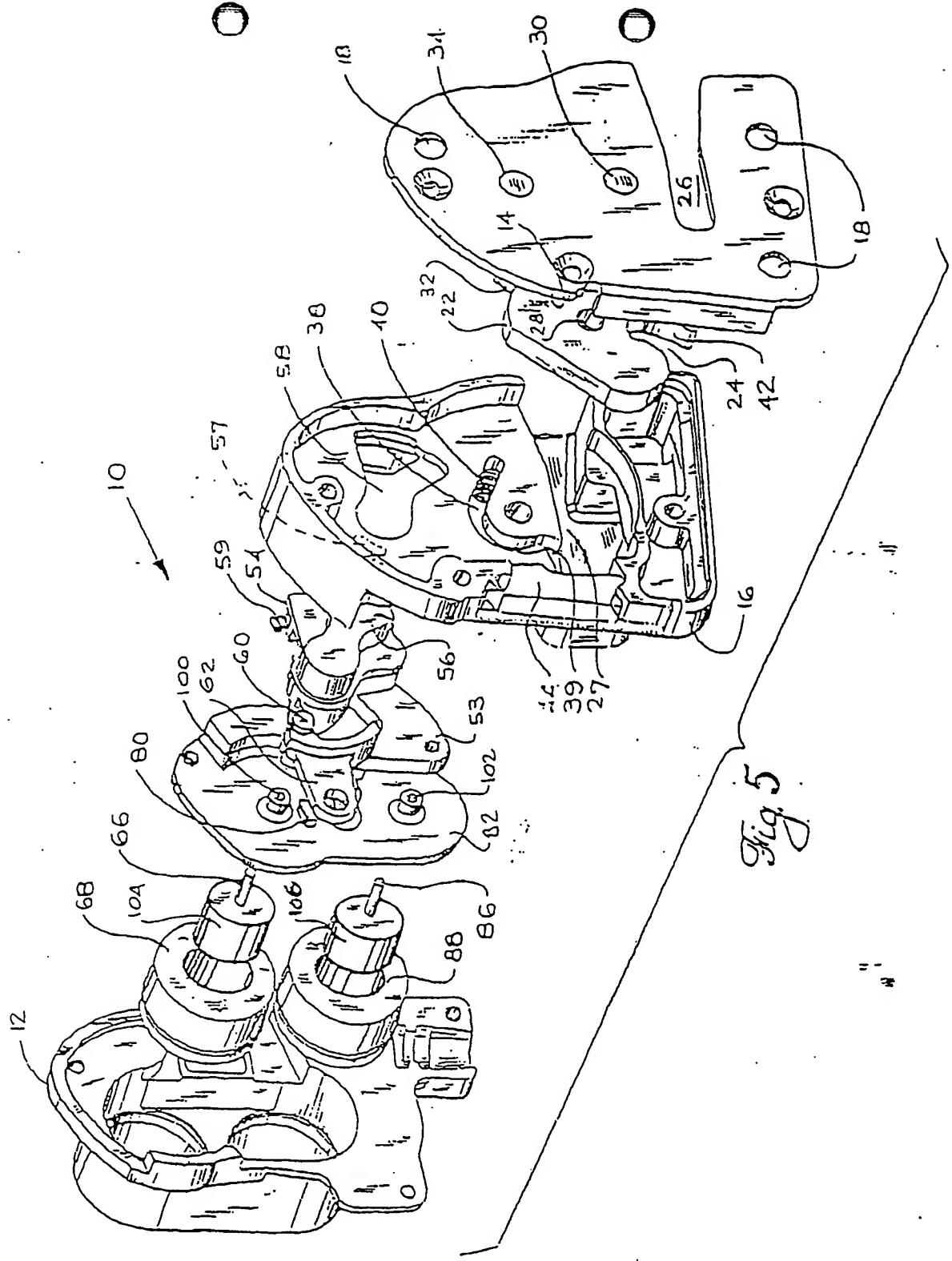


Fig 3





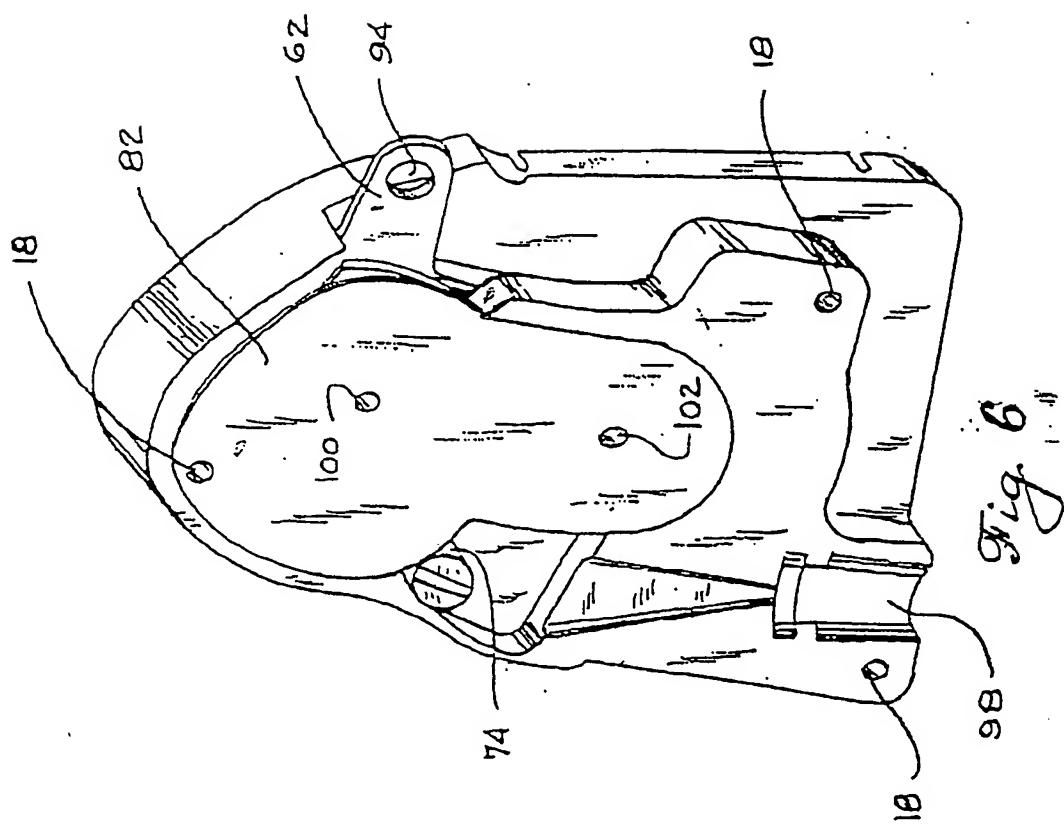


Fig 6

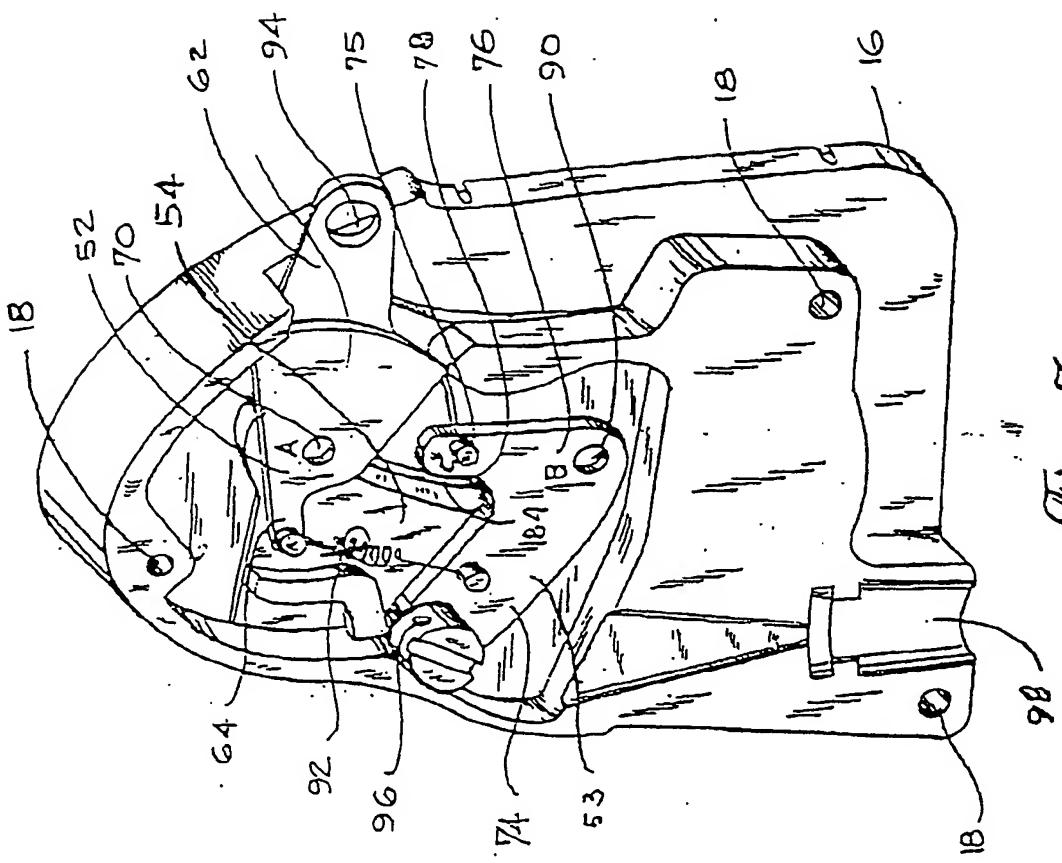


Fig. 7

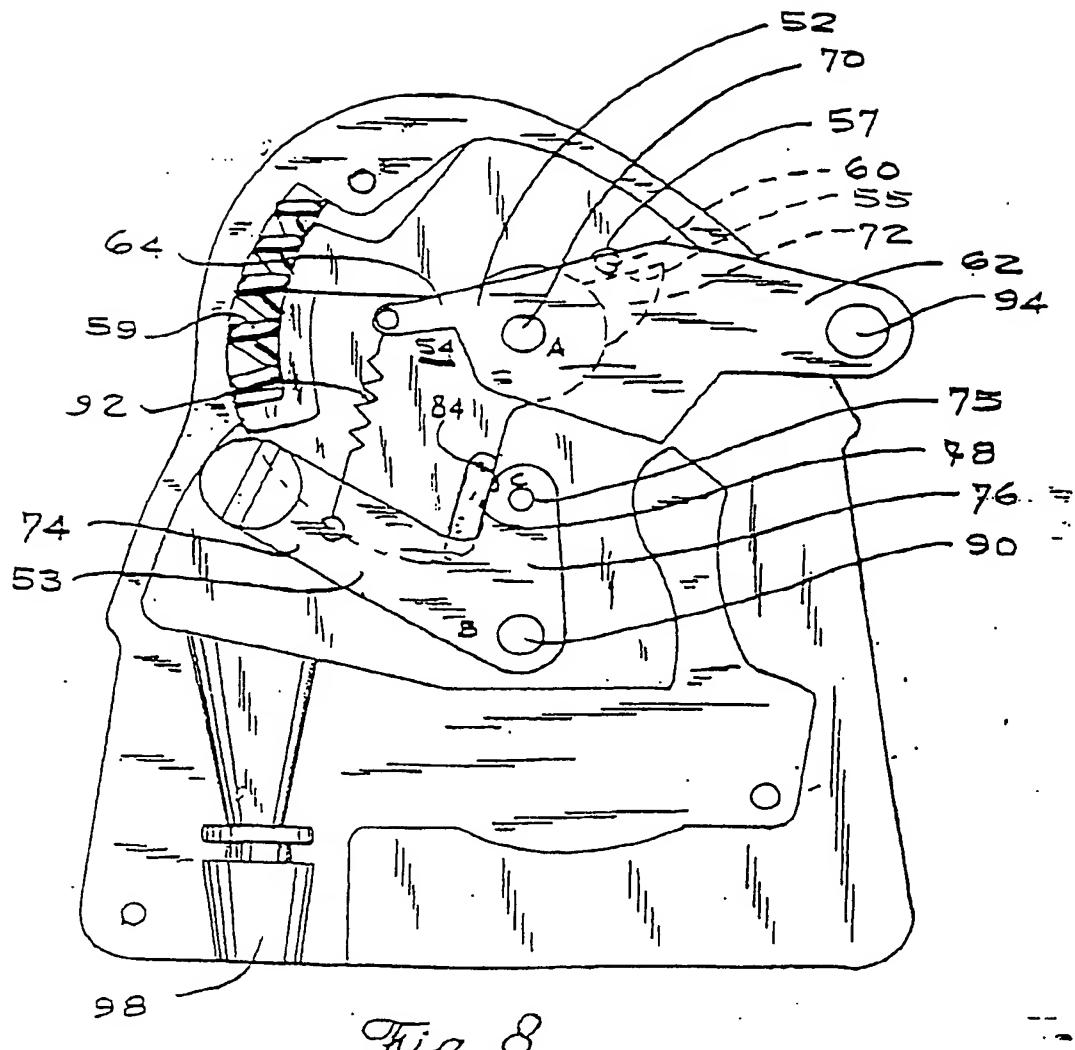
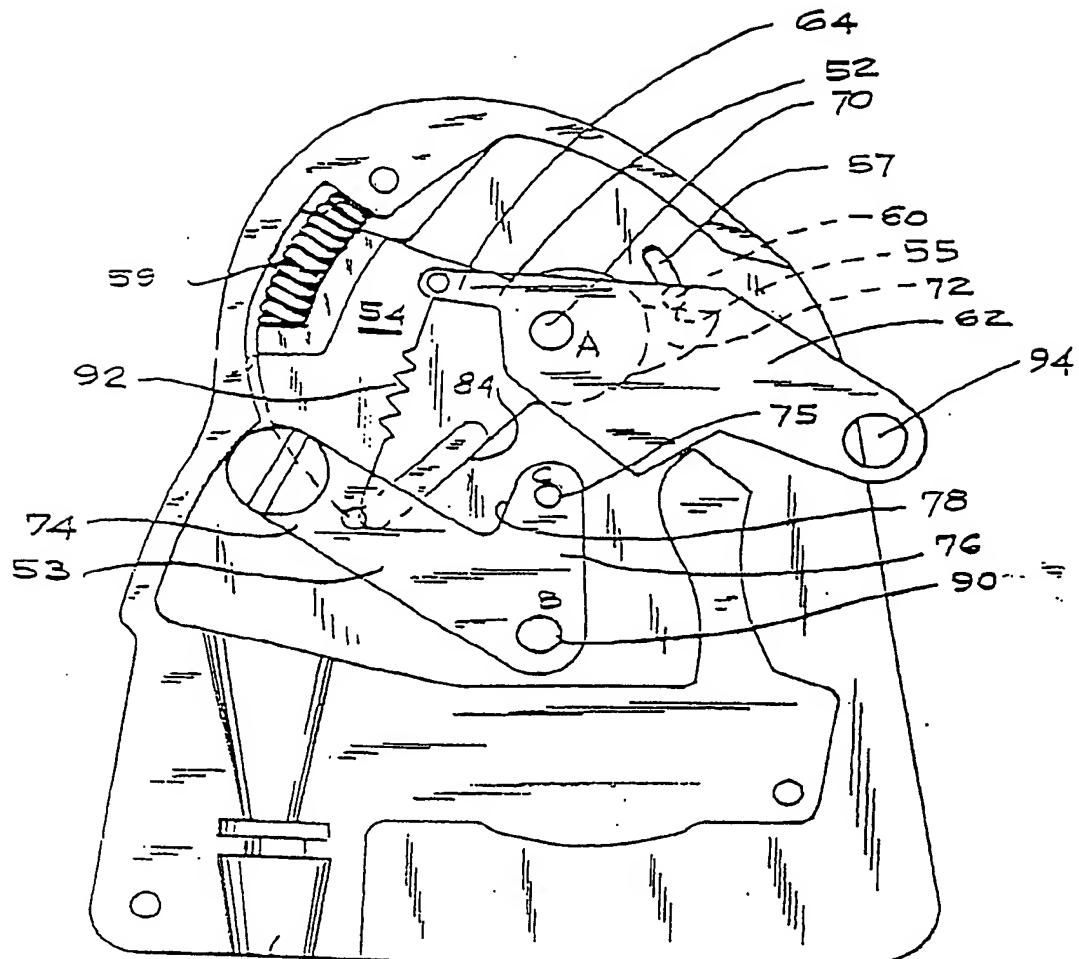
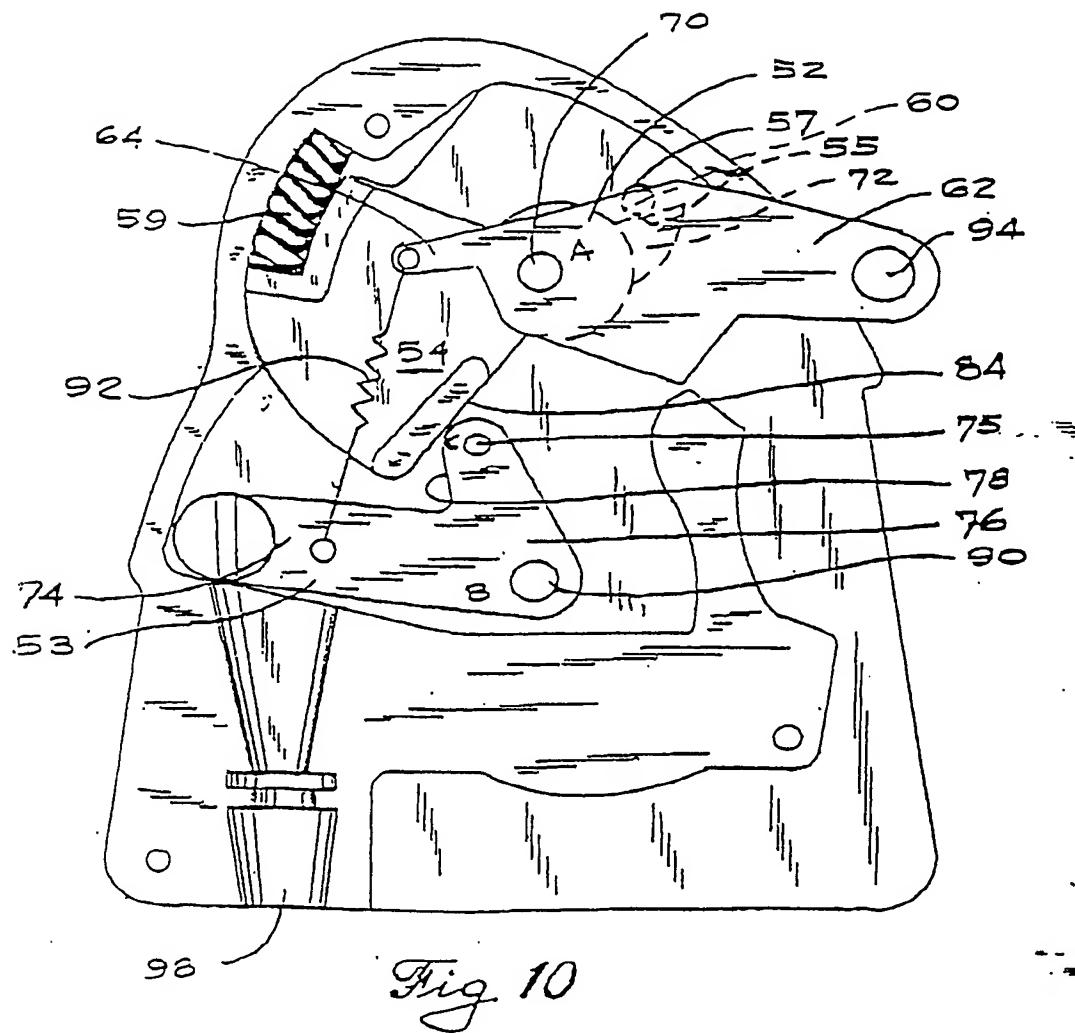
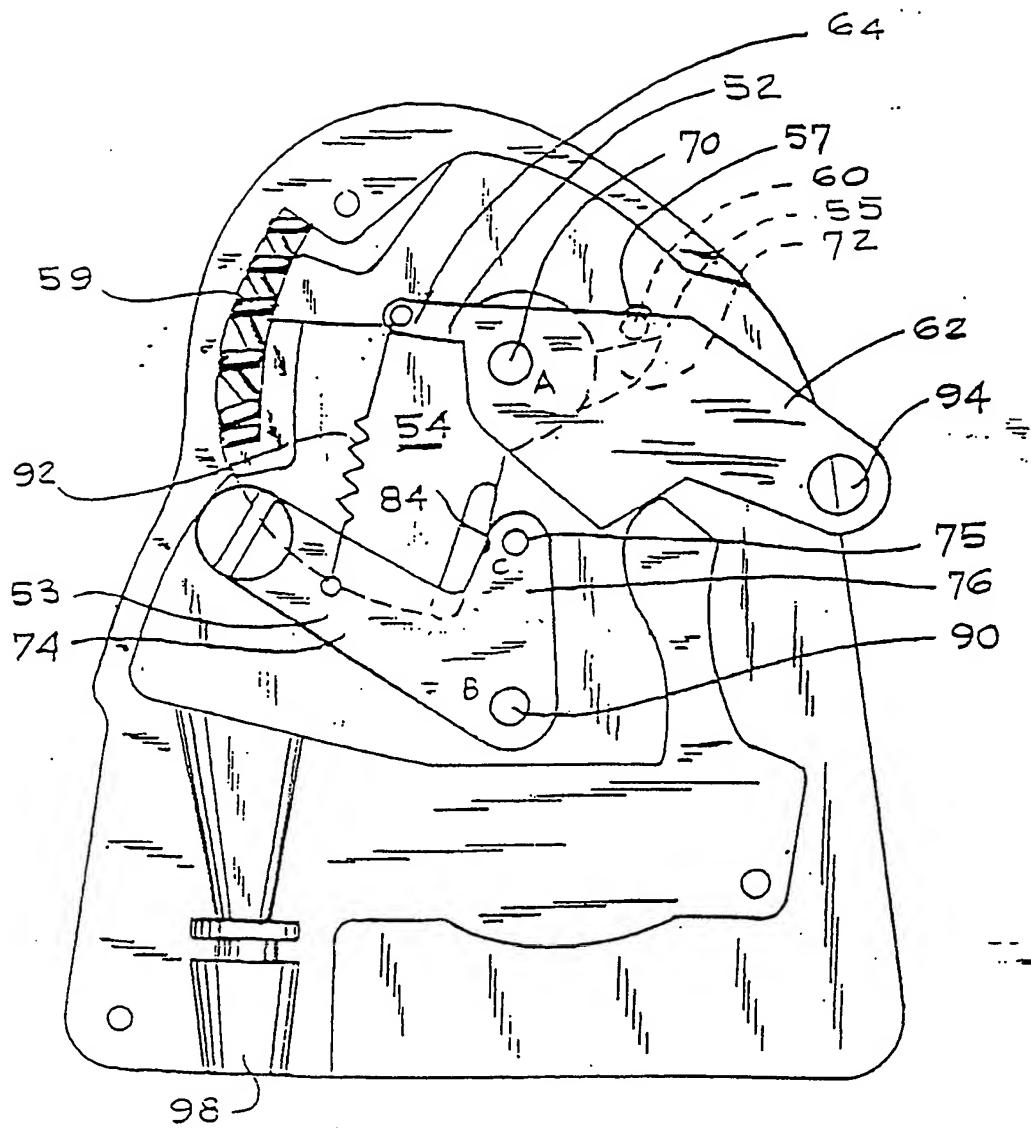


Fig 8



*Fig. 9*





*Fig 11*

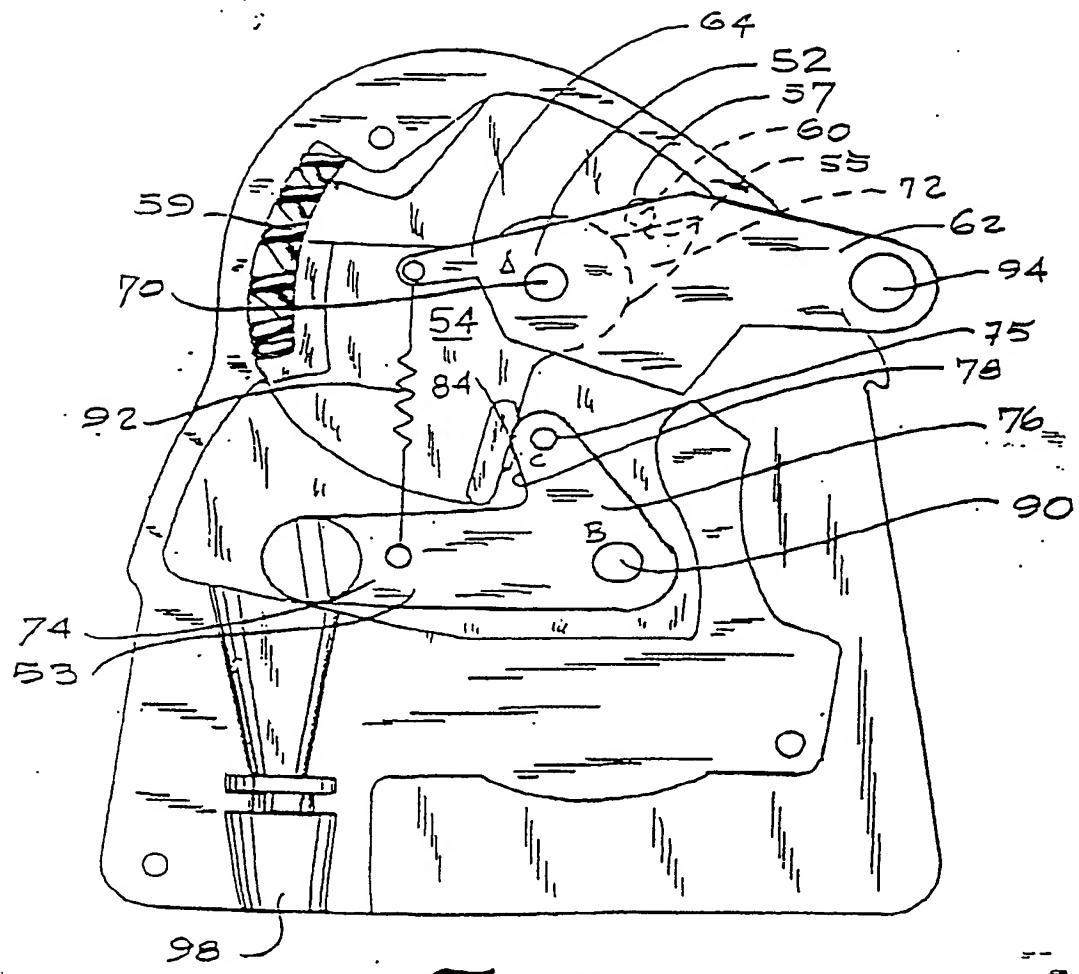


Fig 12

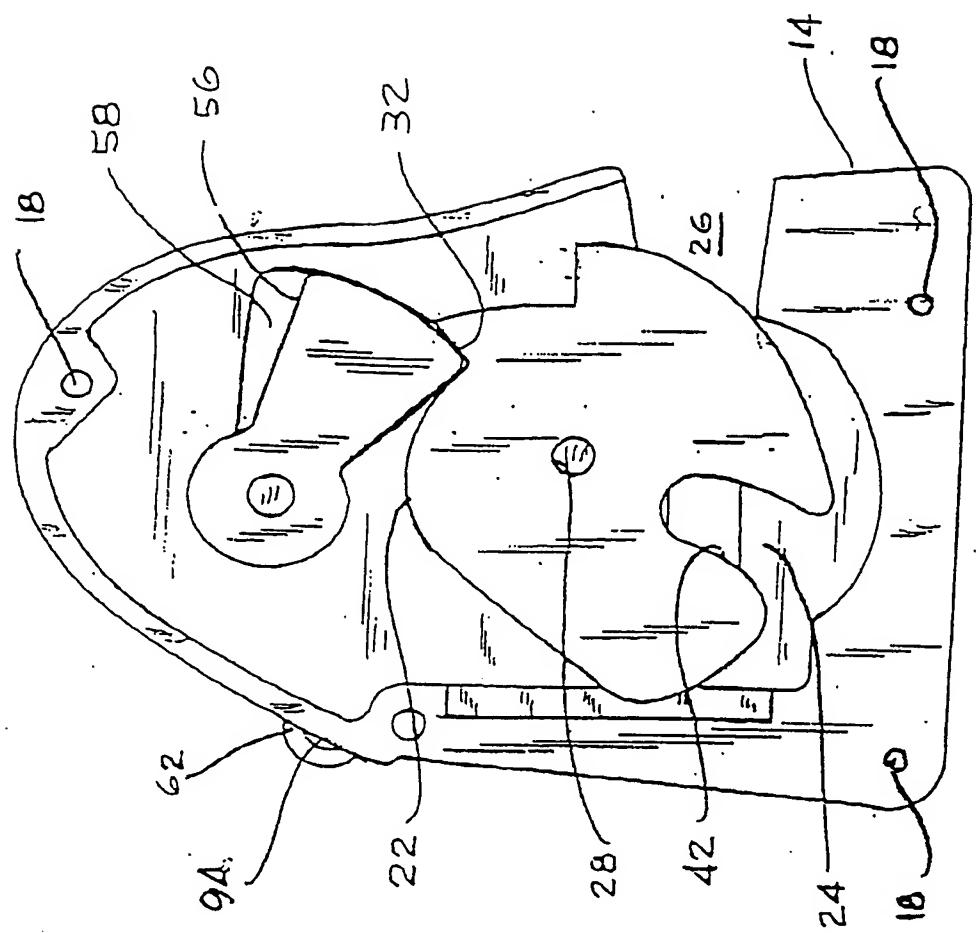


Fig. 13

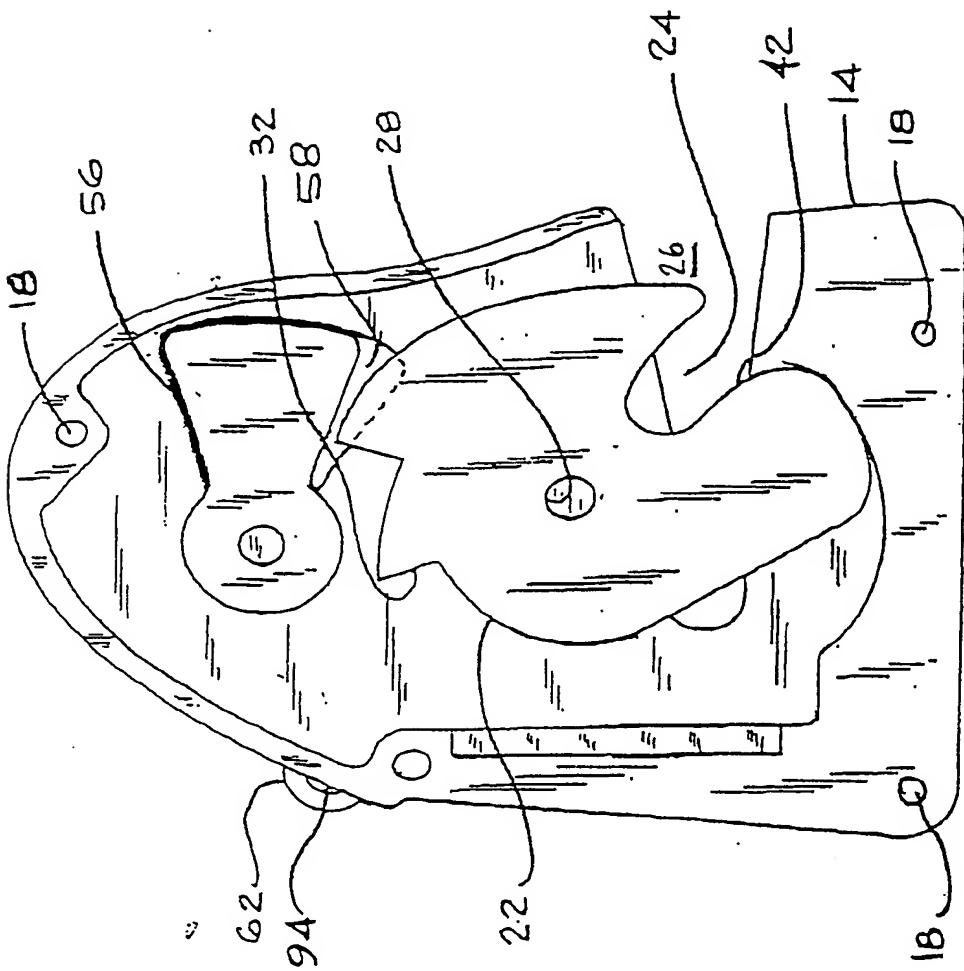


Fig 14

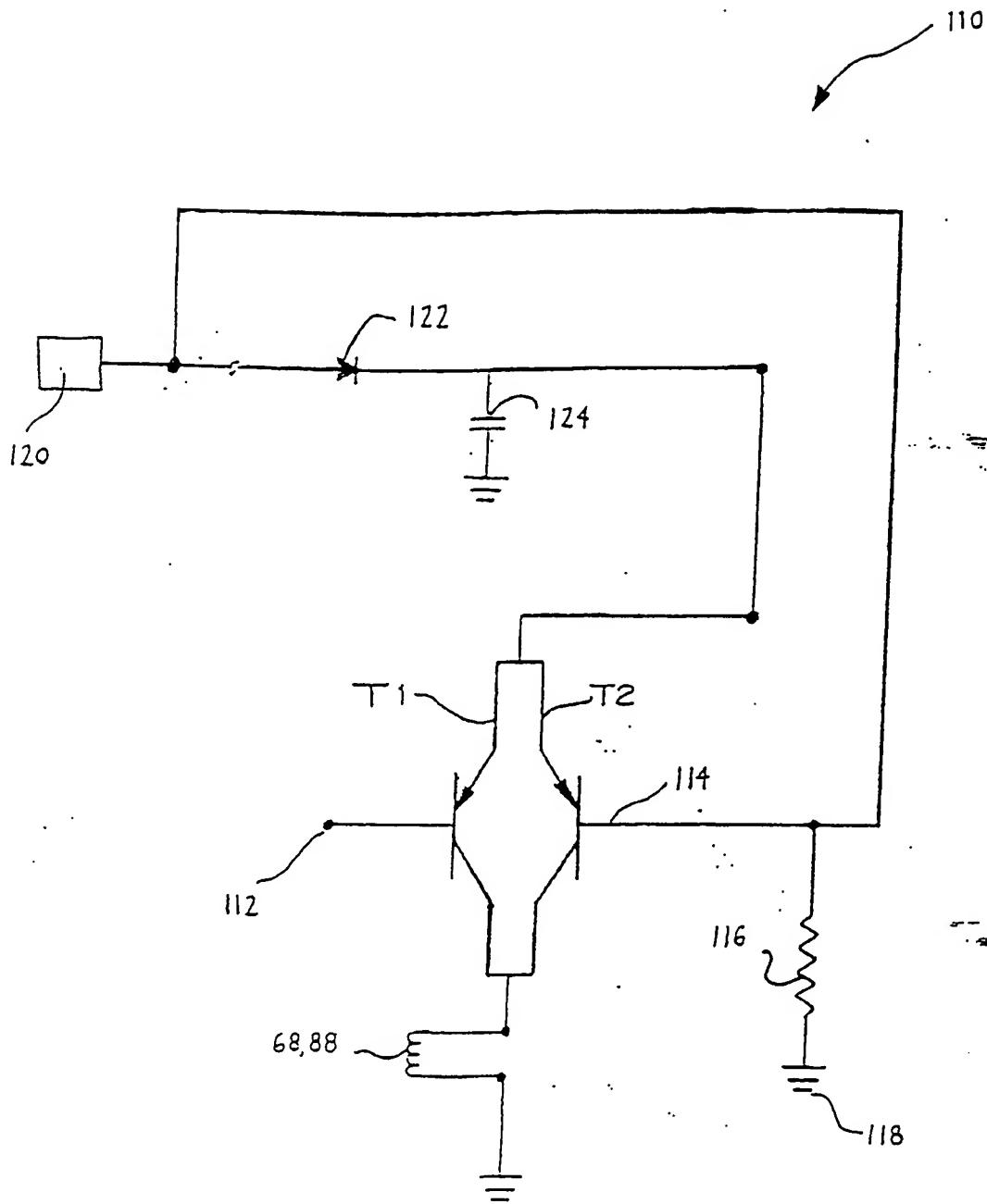


Fig. 15

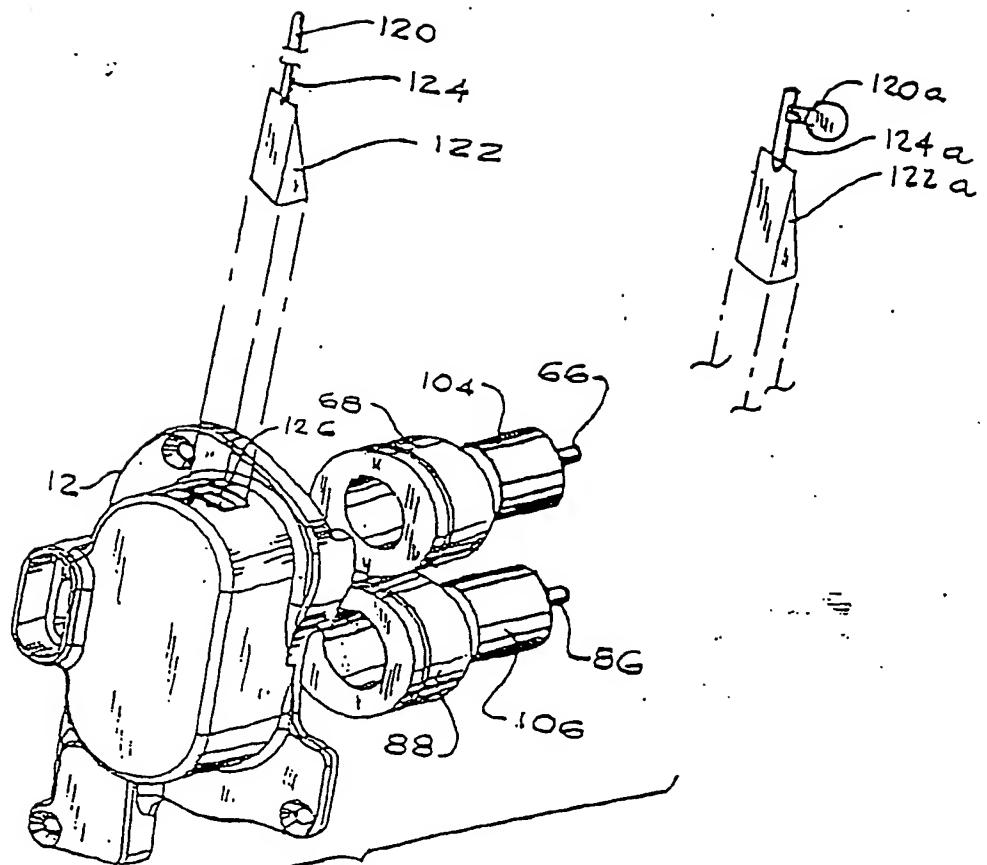


Fig. 16

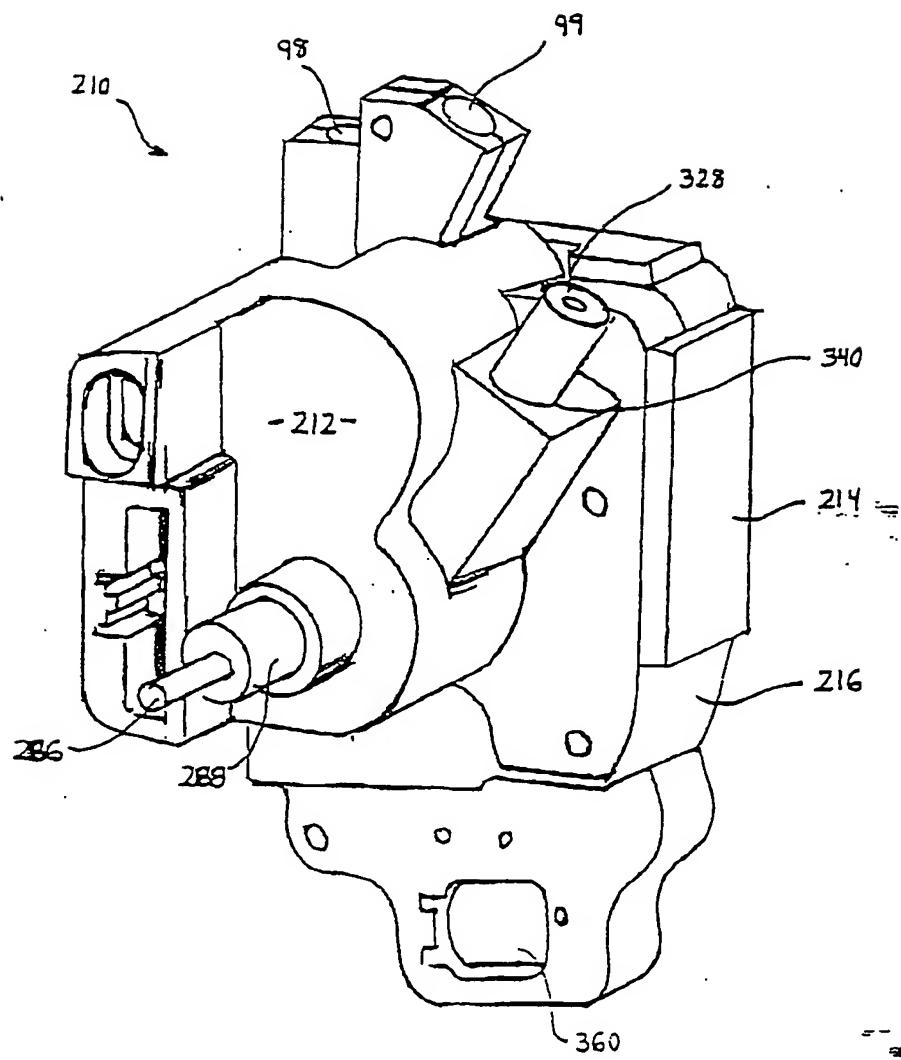


FIG. 17

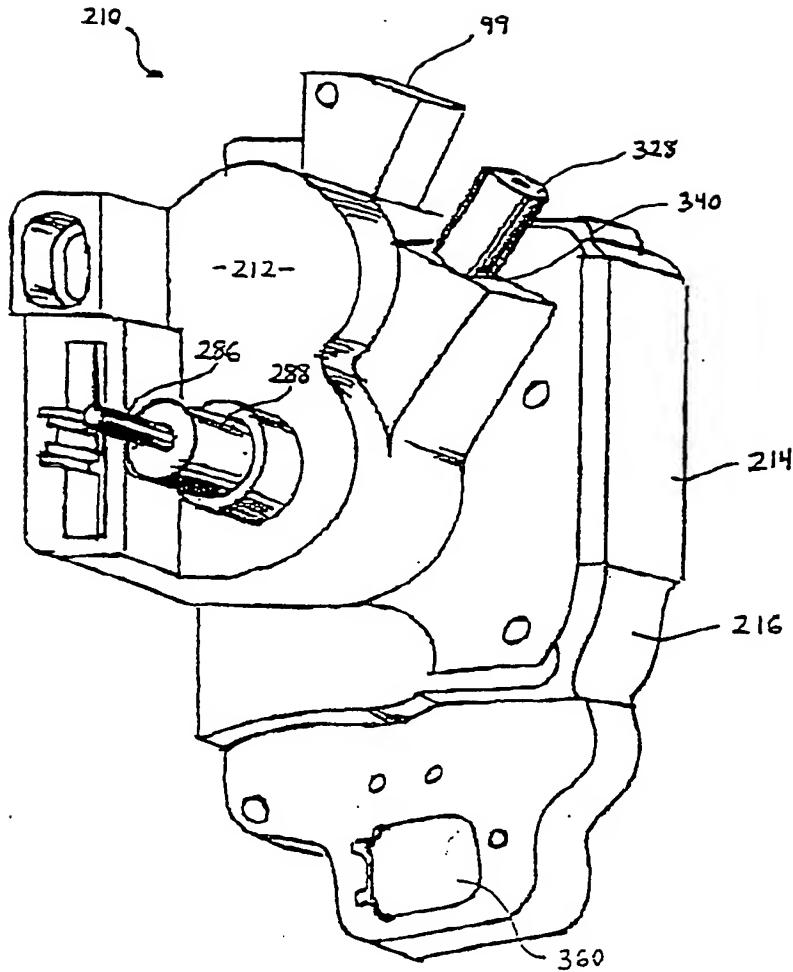


FIG 18

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09/21/1999 12:19 414-964-5410

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09/21/1999 12:19 414-964-5410

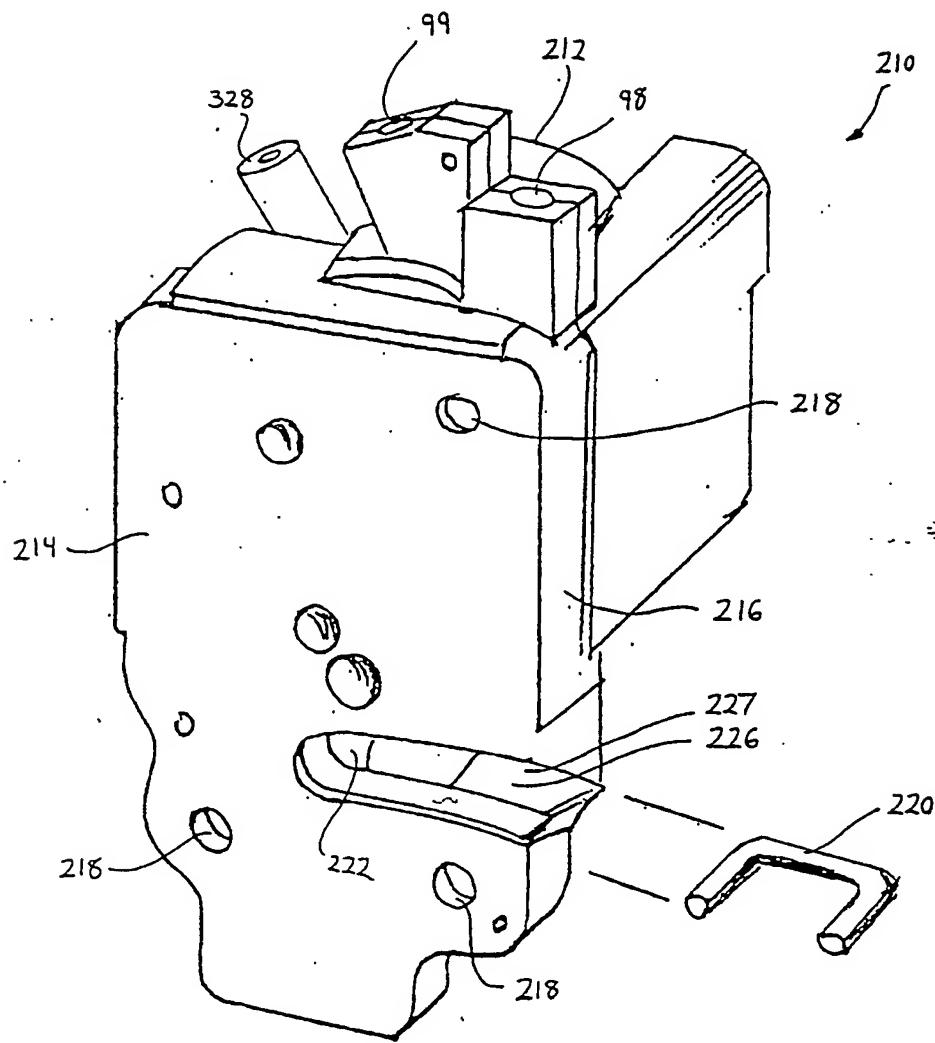


FIG. 19

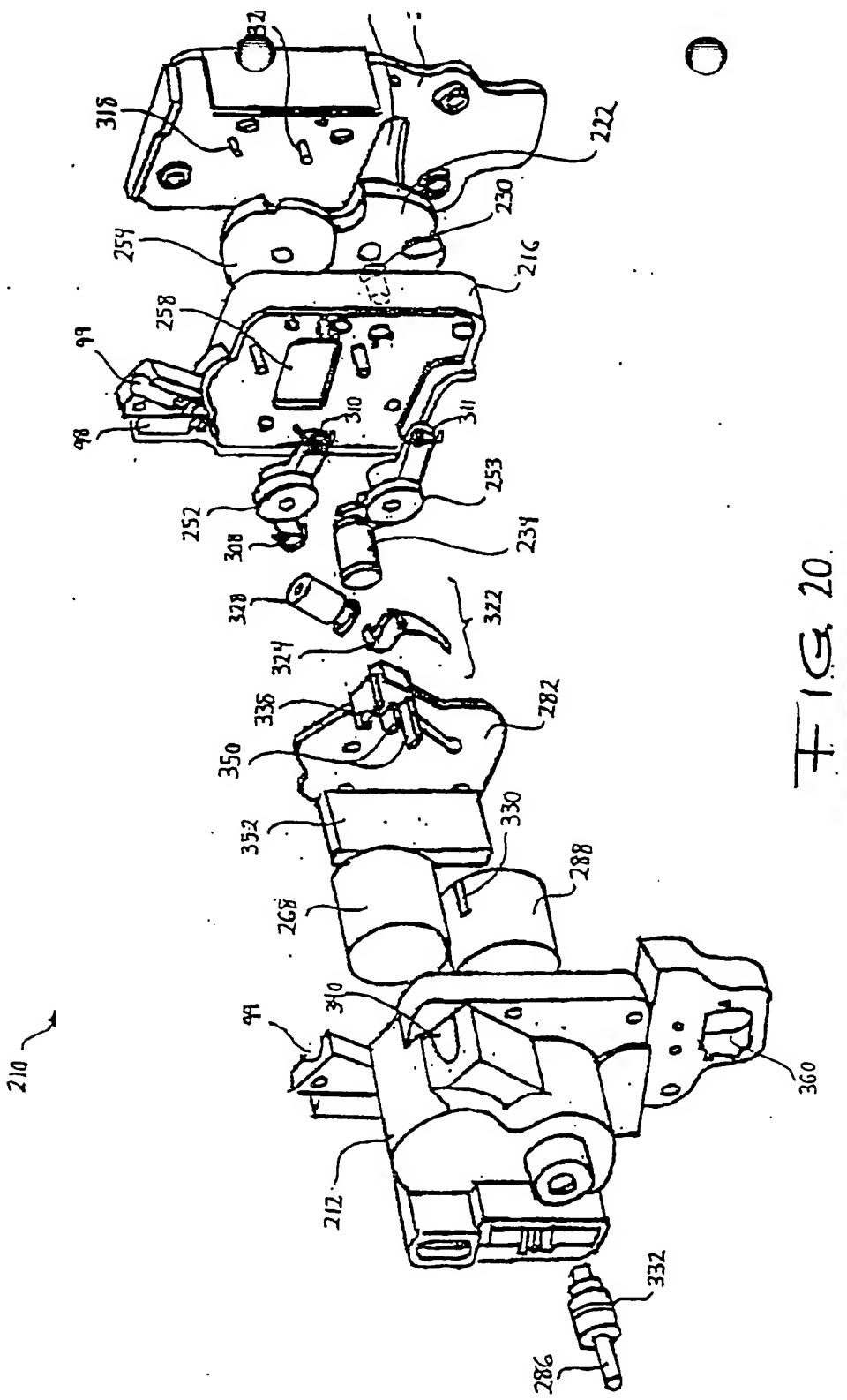


FIG. 20

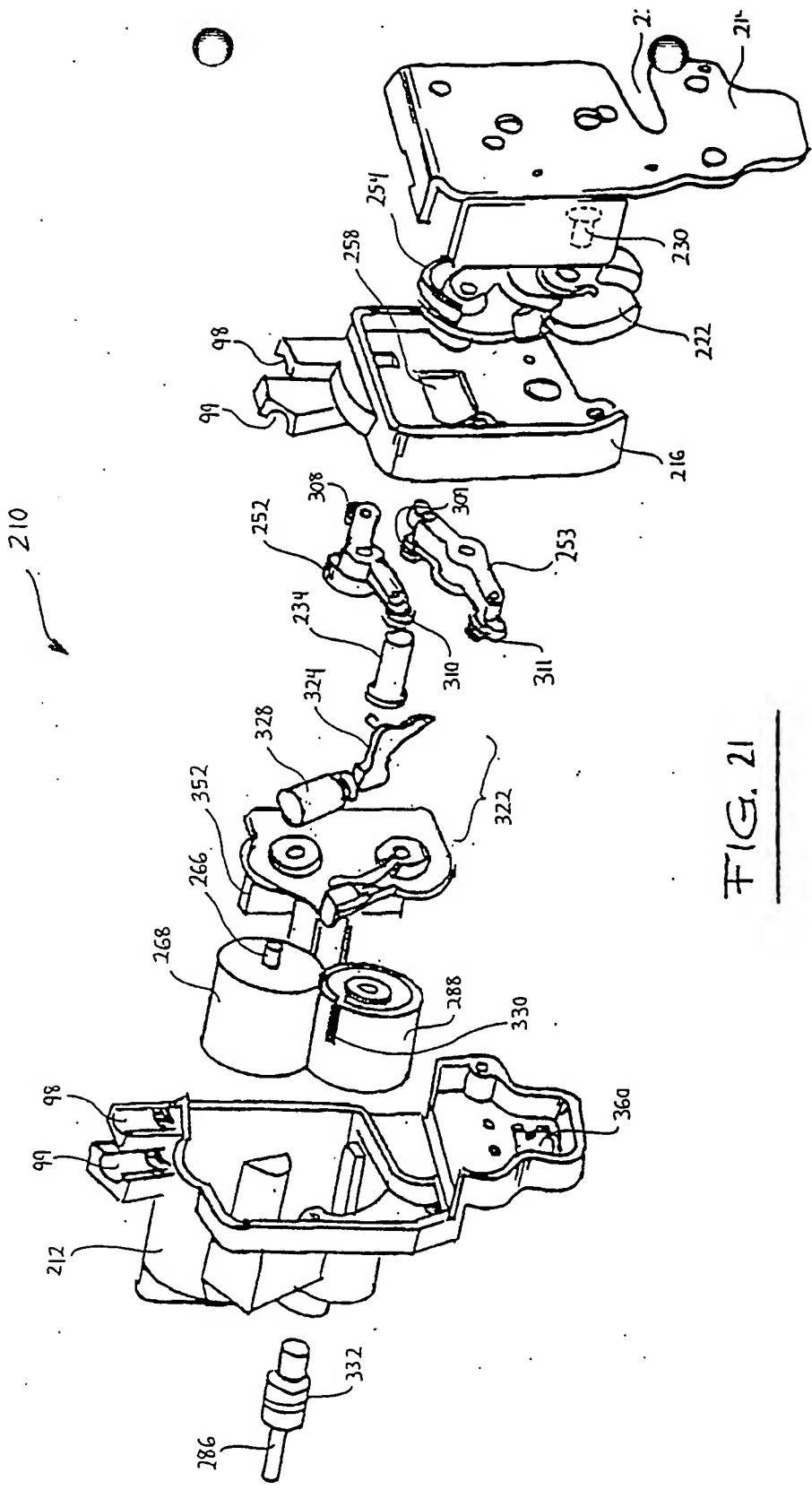


FIG. 21

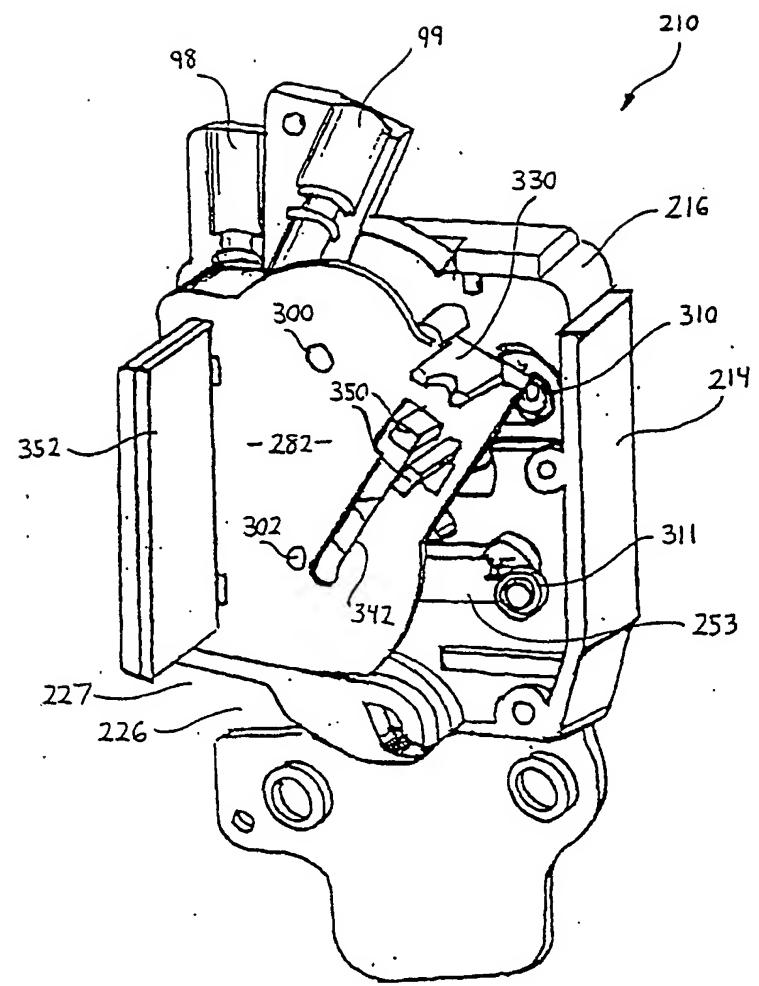


FIG. 22

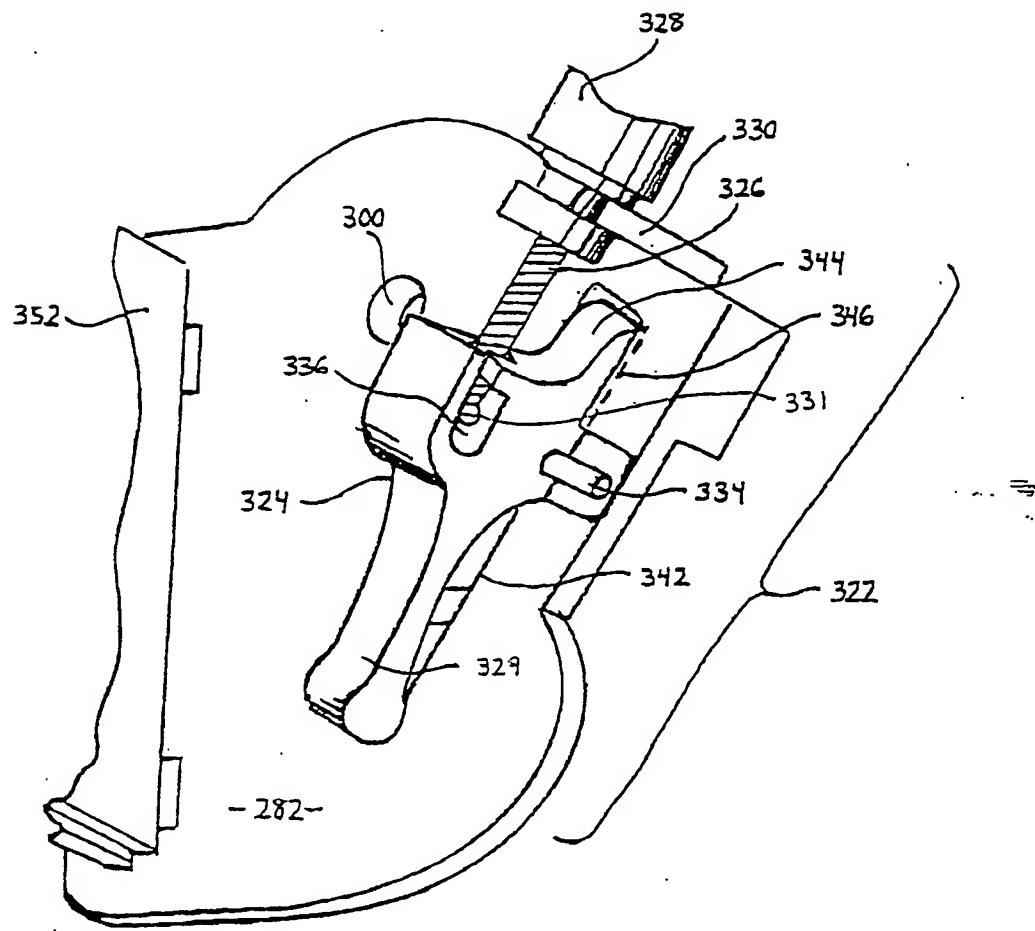


FIG. 23

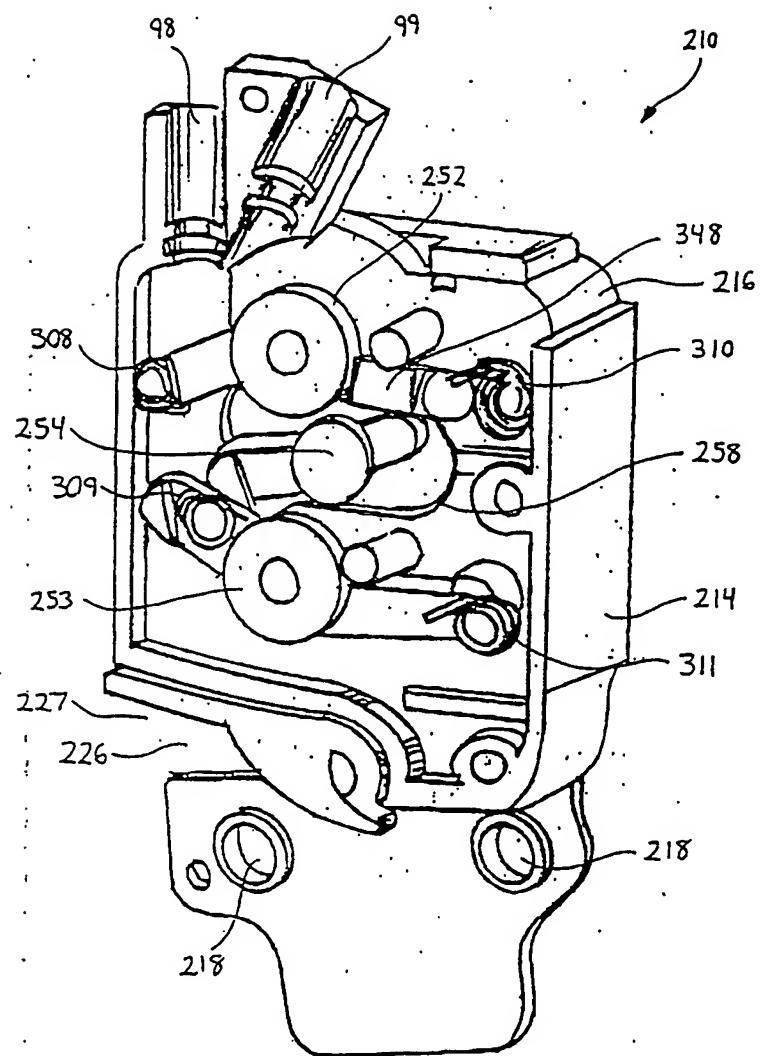


FIG. 24

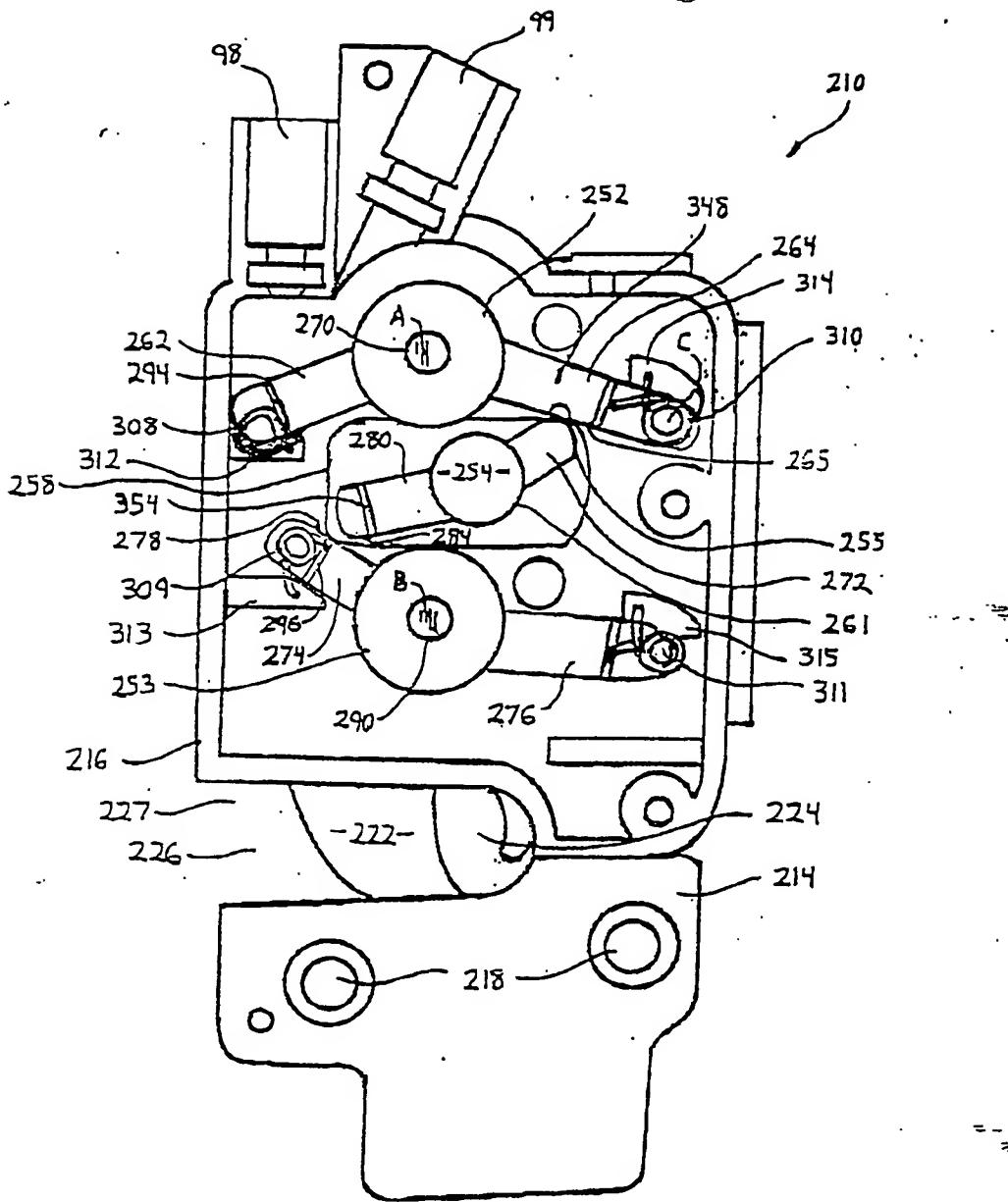


FIG. 25

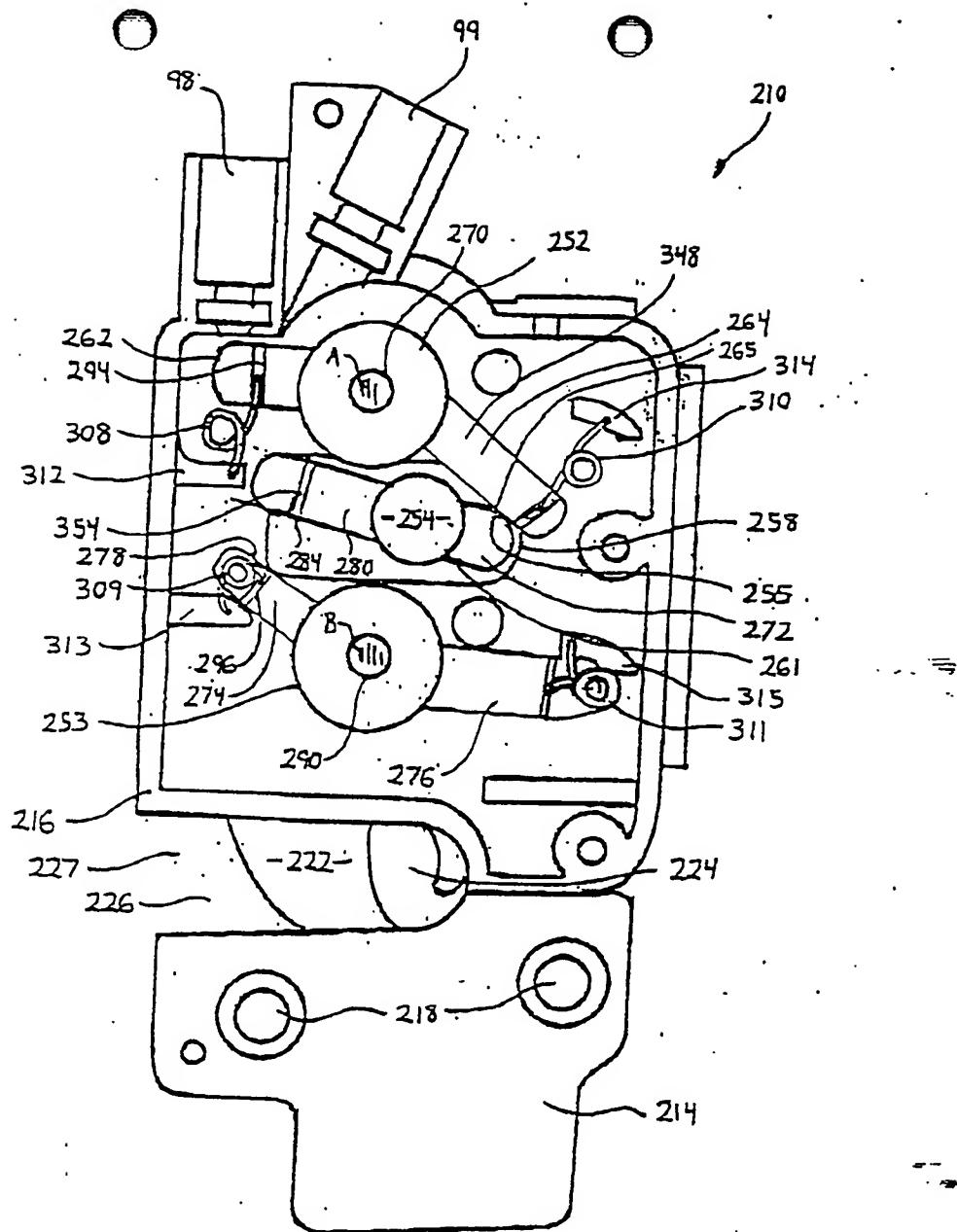


FIG. 26

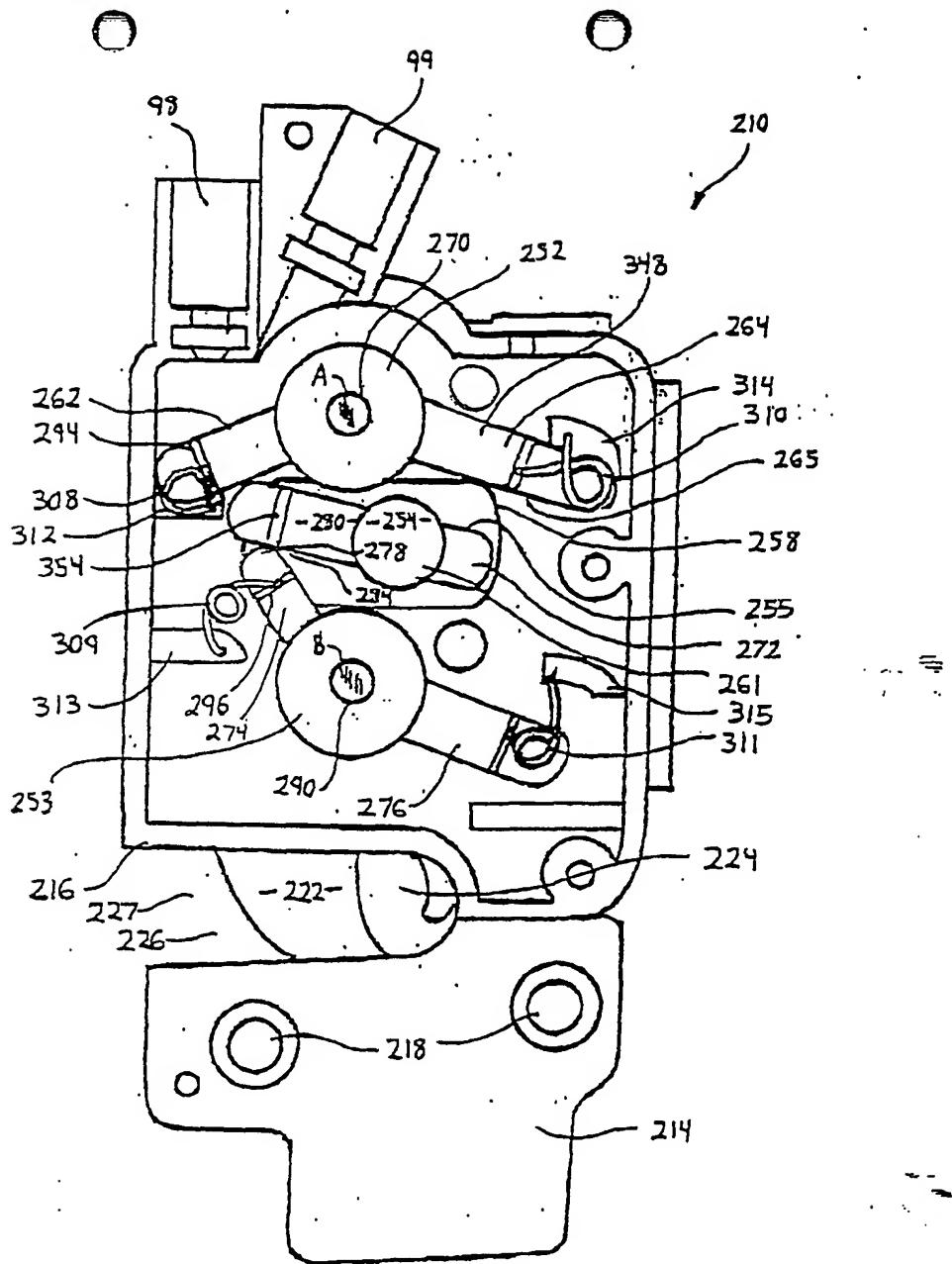


FIG. 27

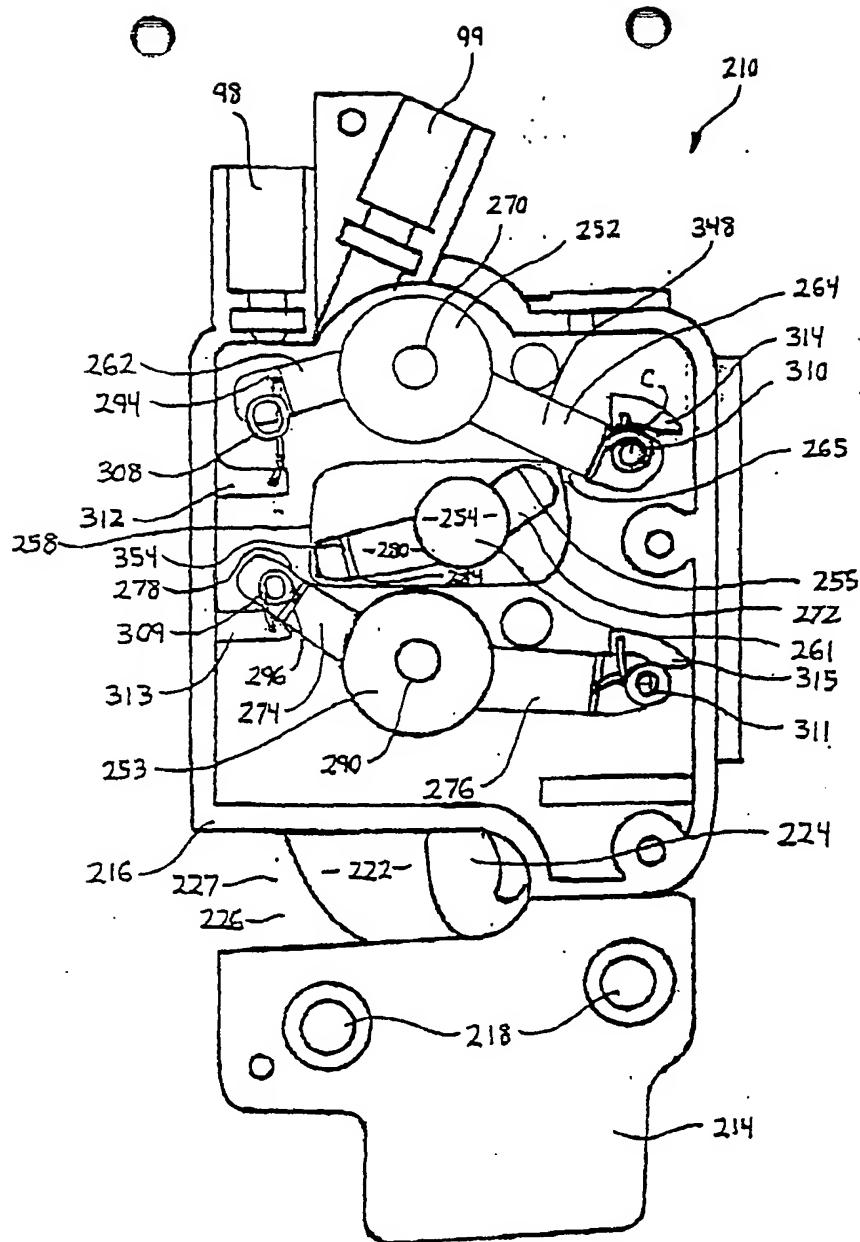


FIG. 28

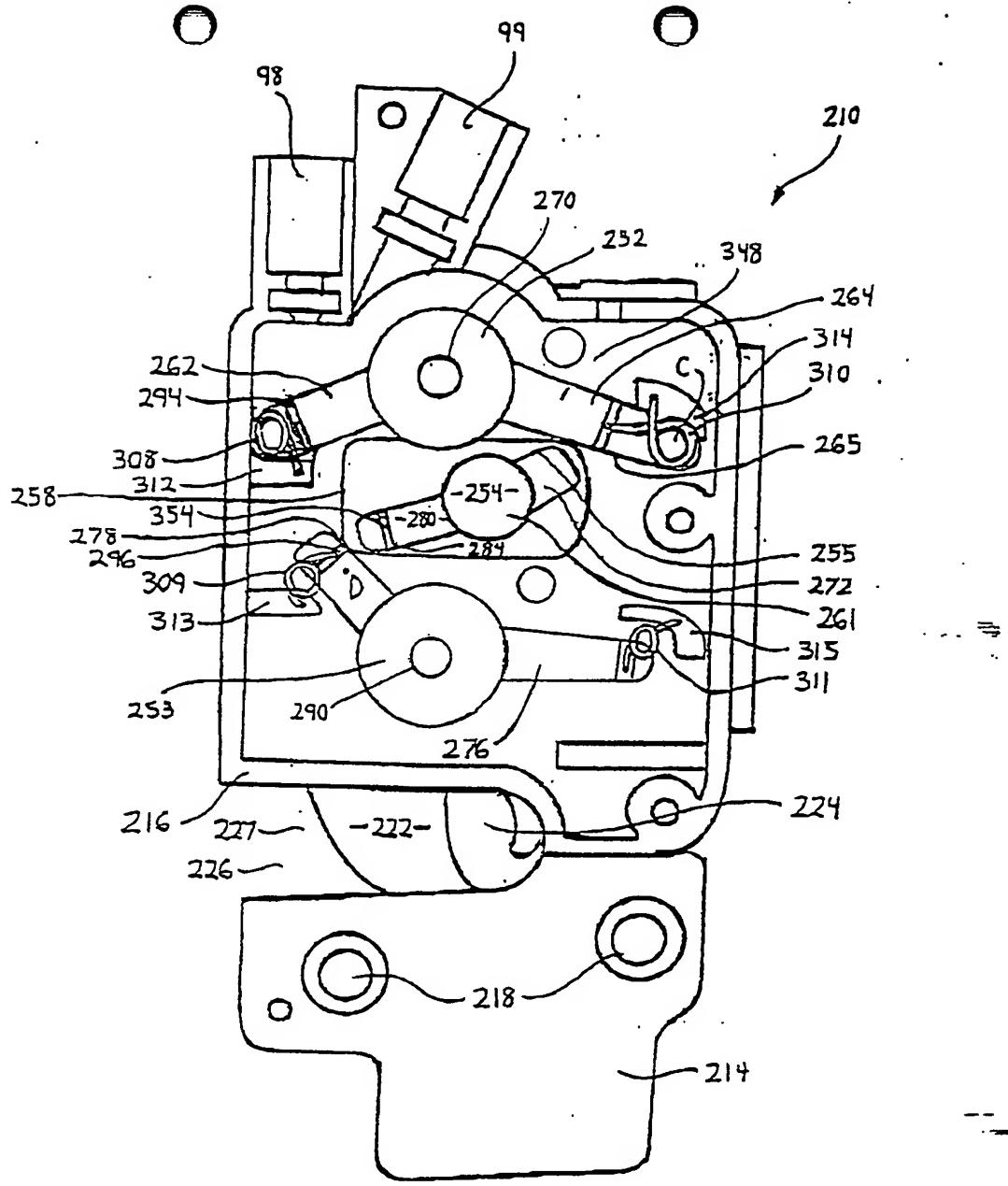


FIG. 29

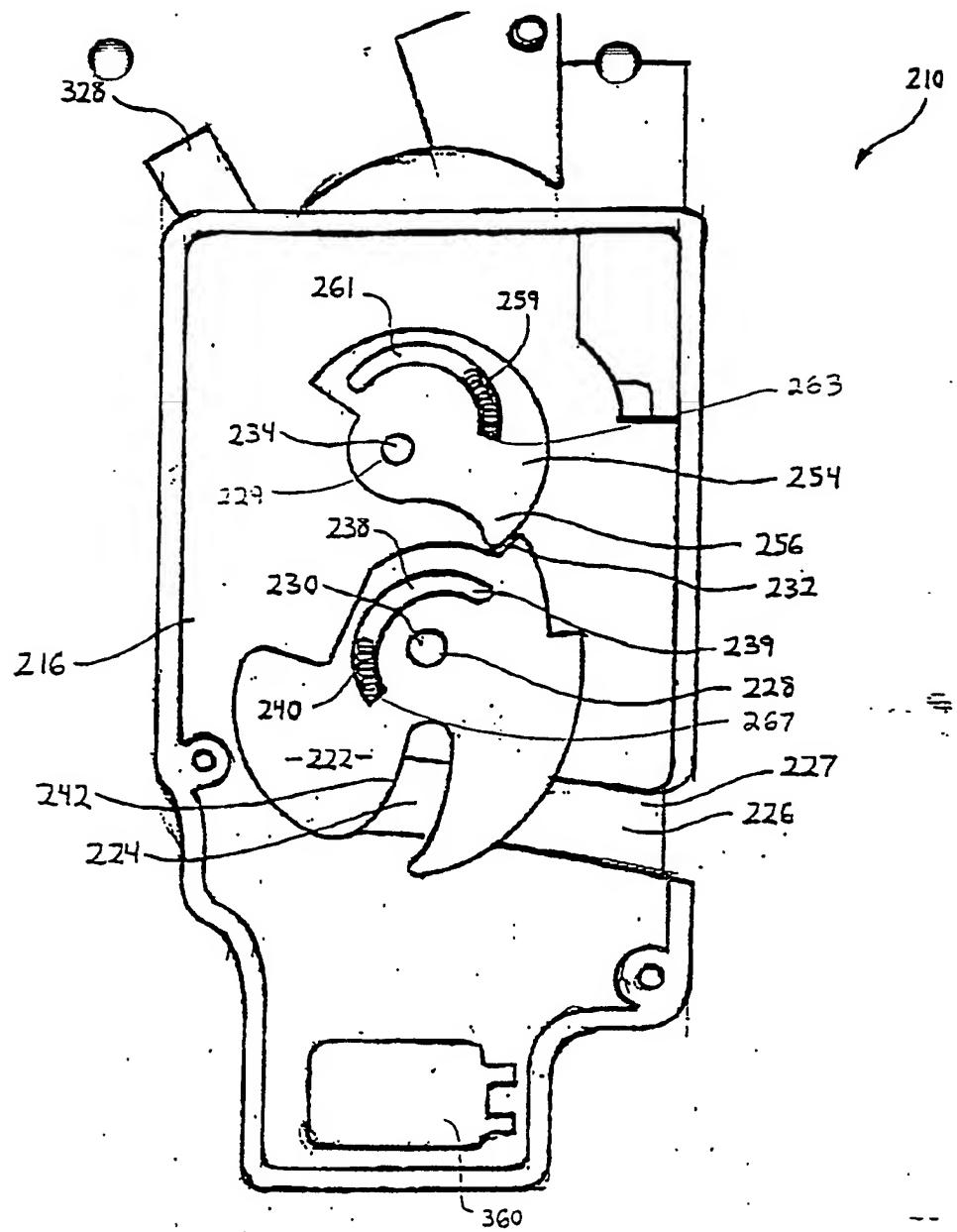


FIG. 30

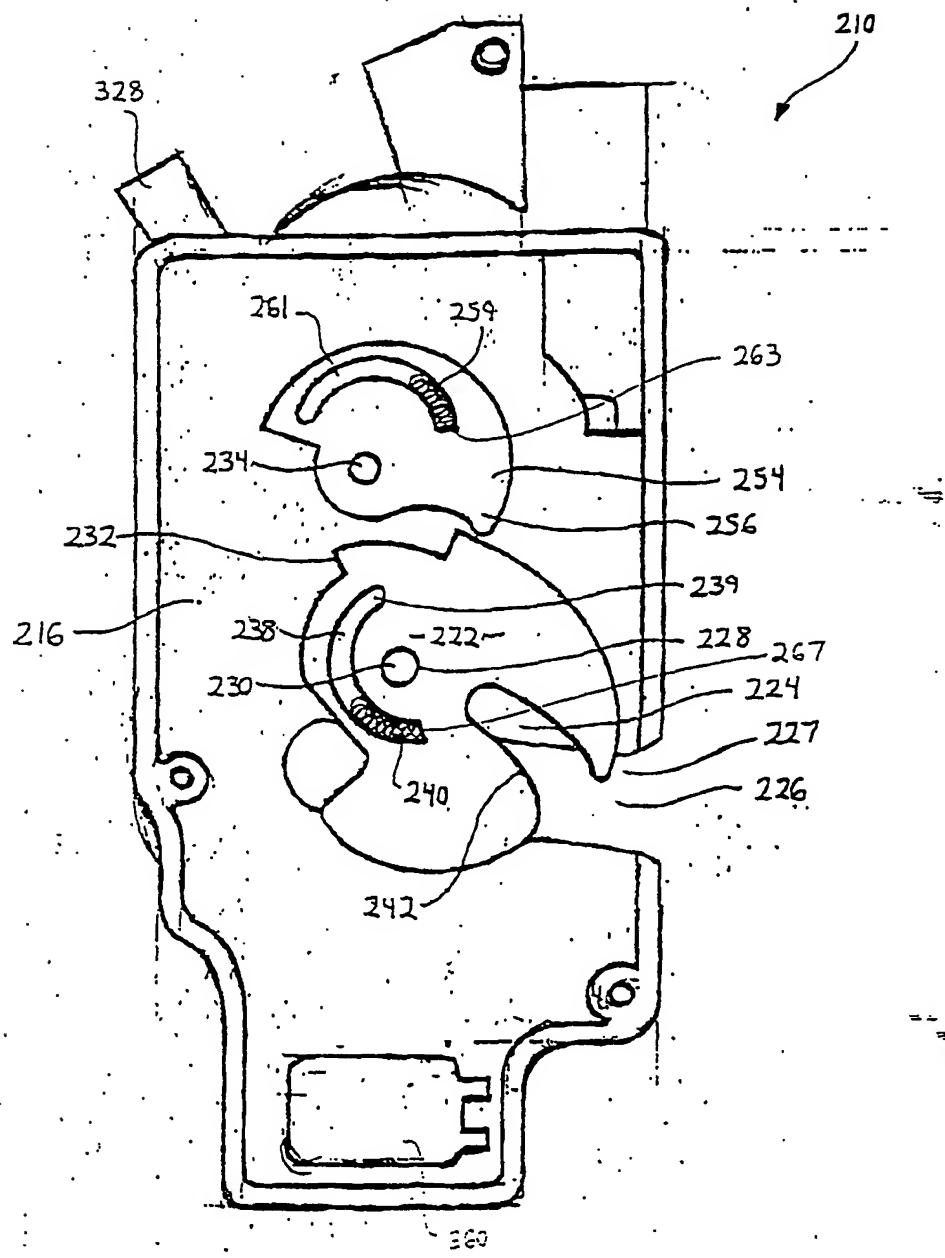
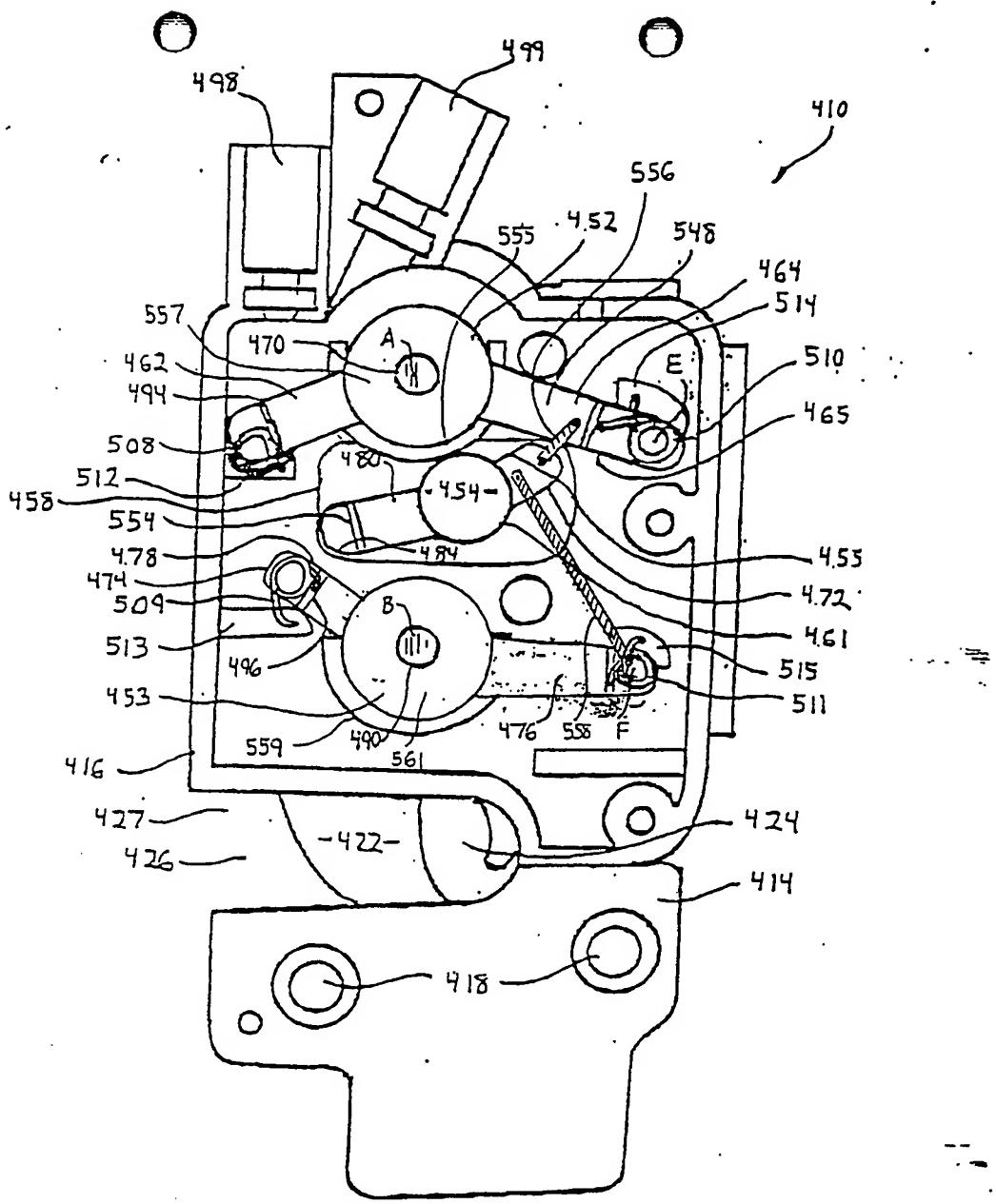


FIG. 31



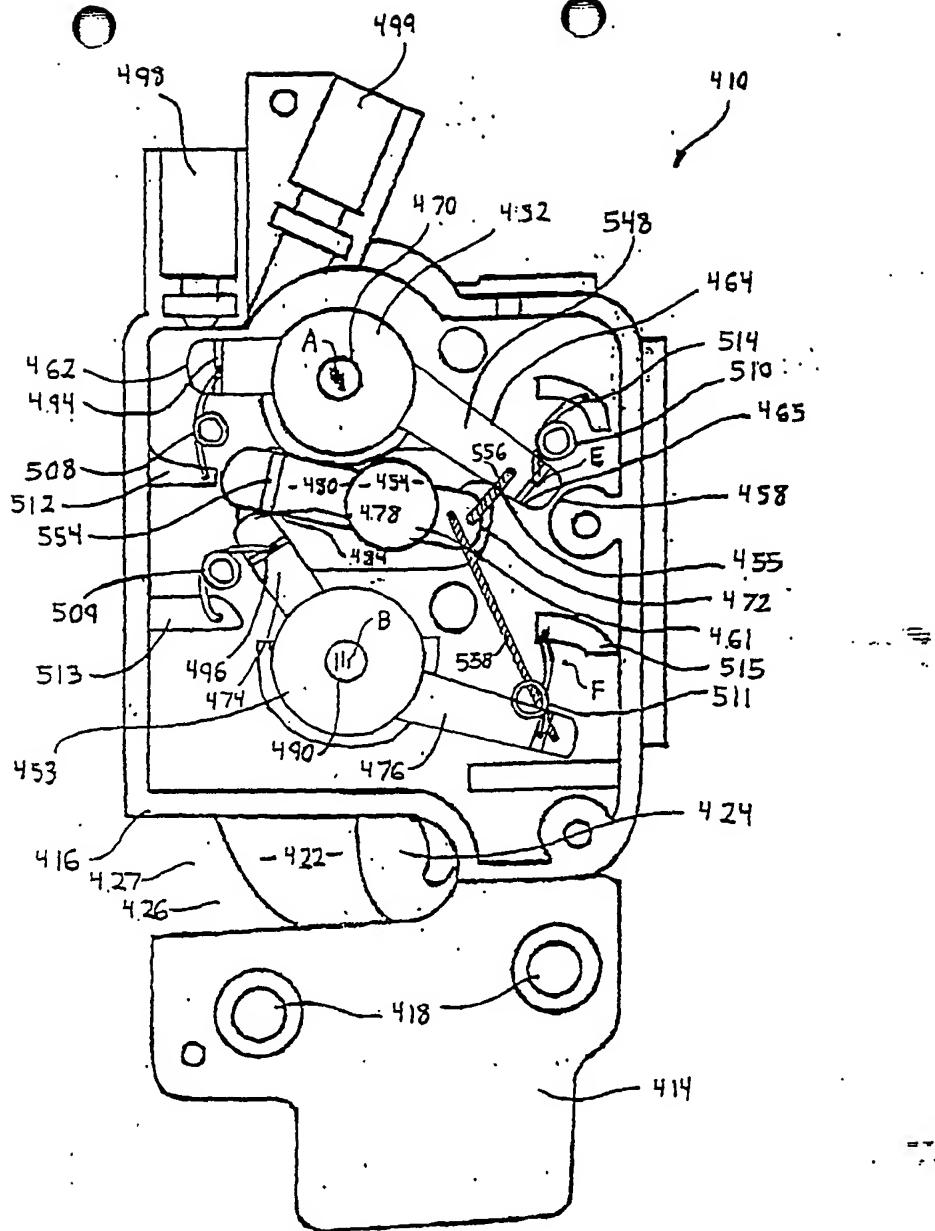


FIG. 33

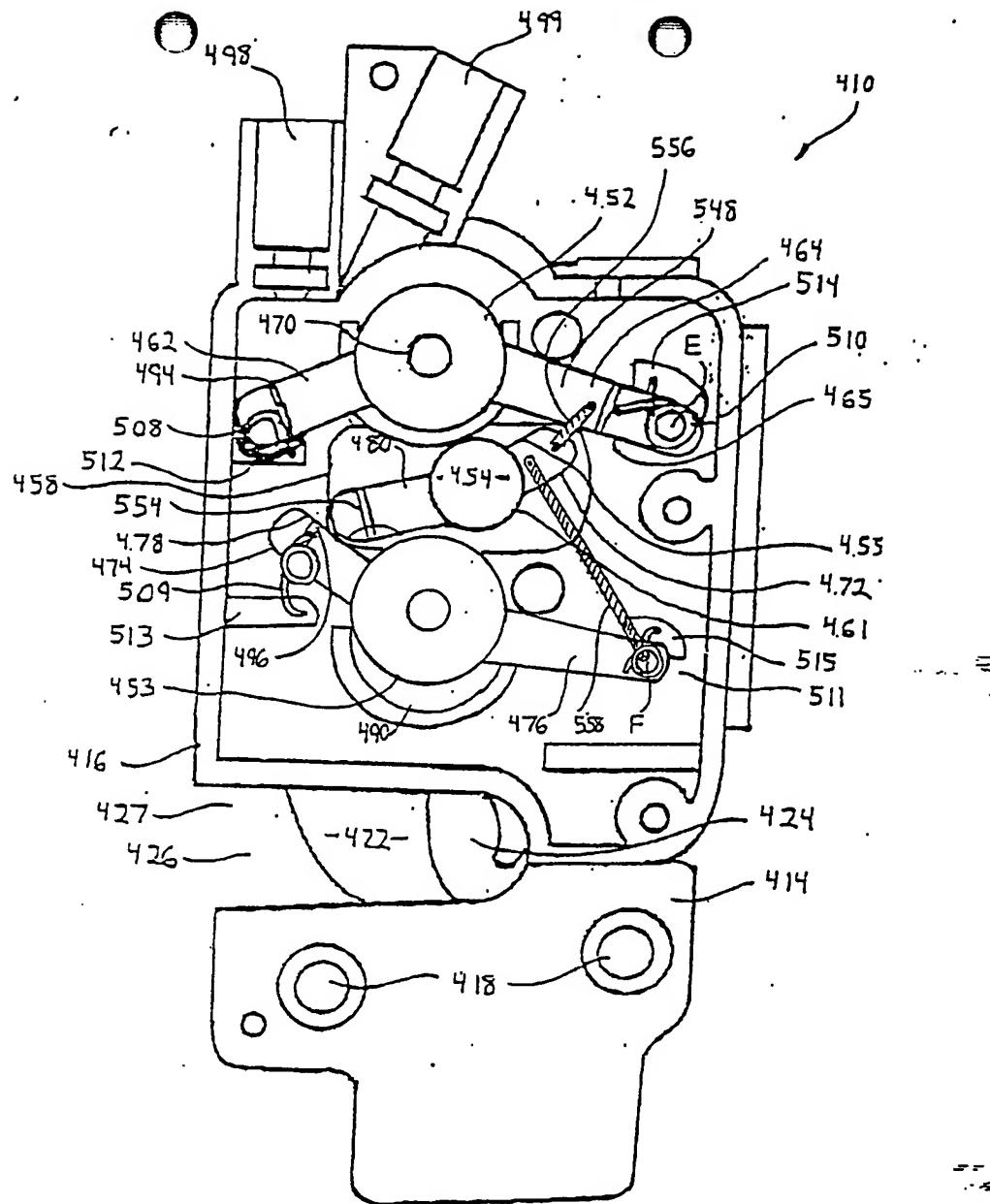


FIG. 34

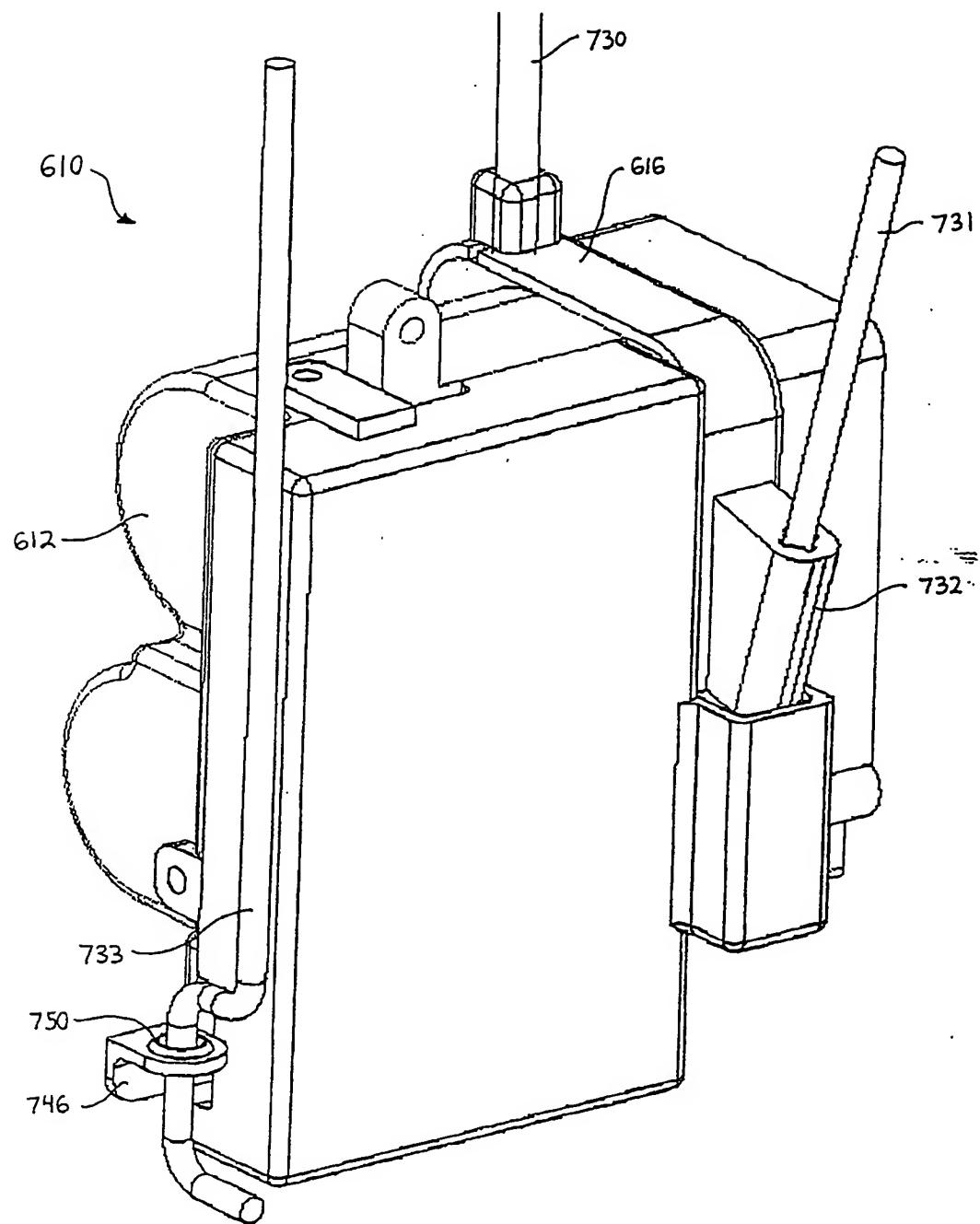


FIG. 35

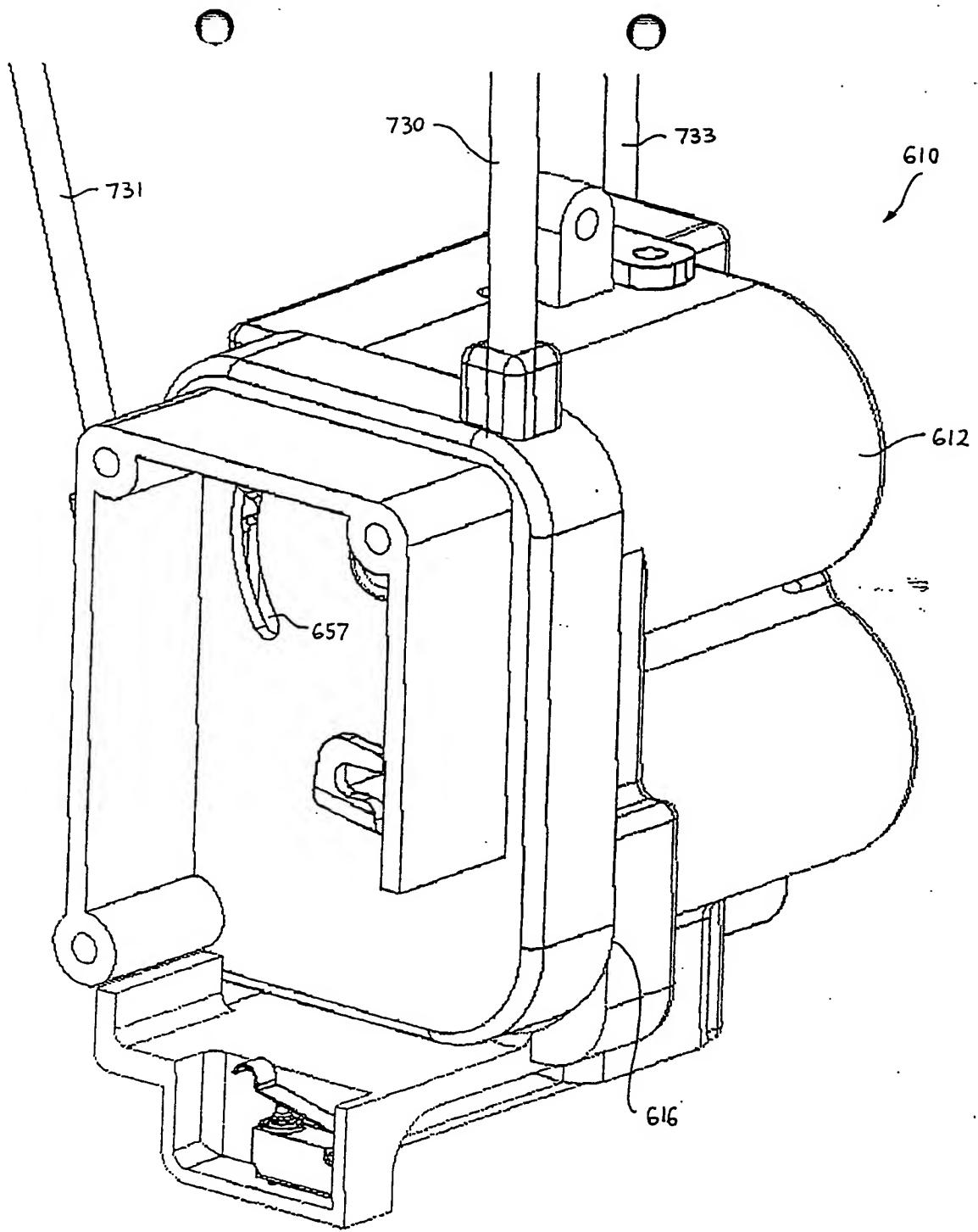


FIG. 36

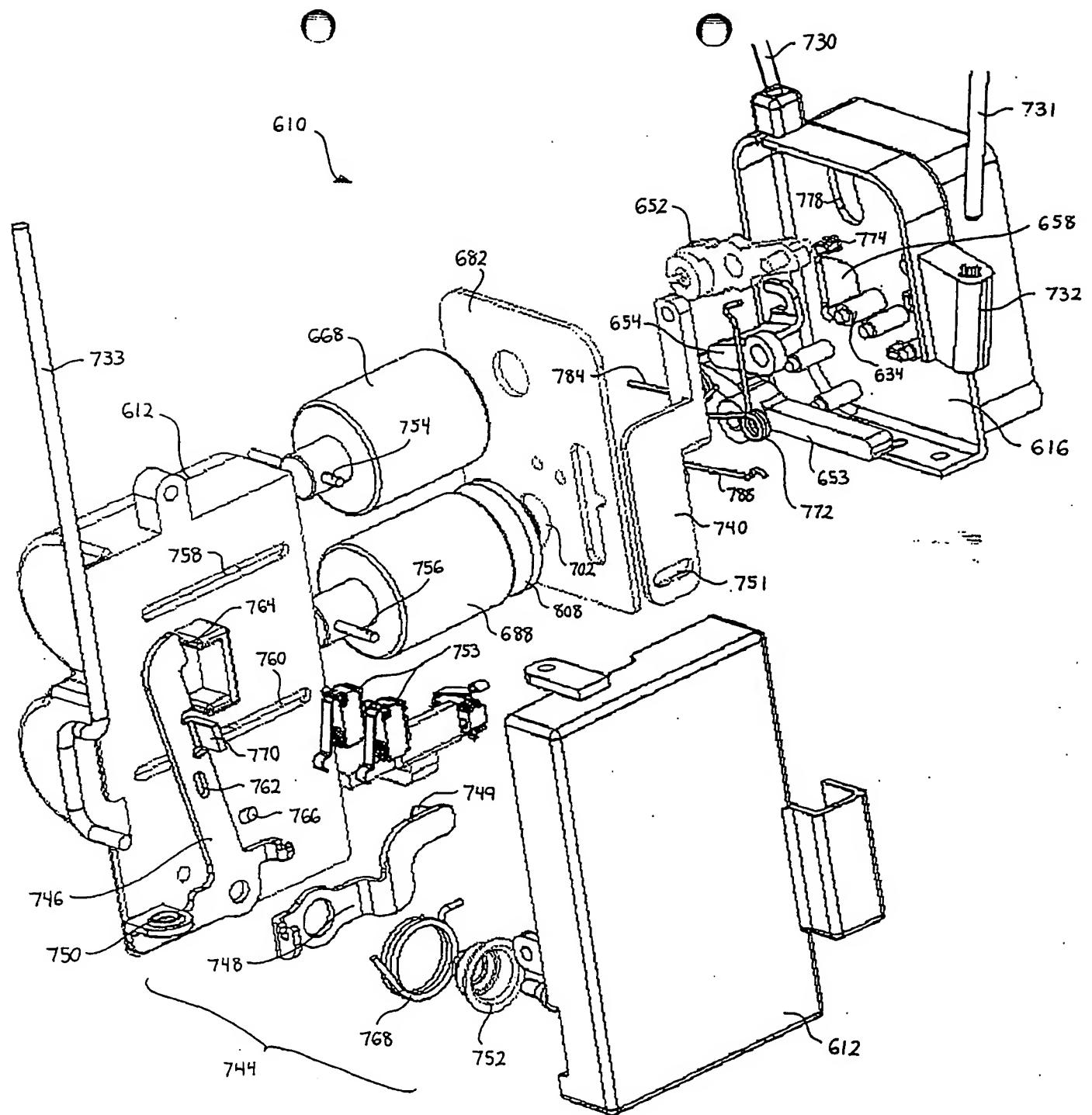


FIG. 37

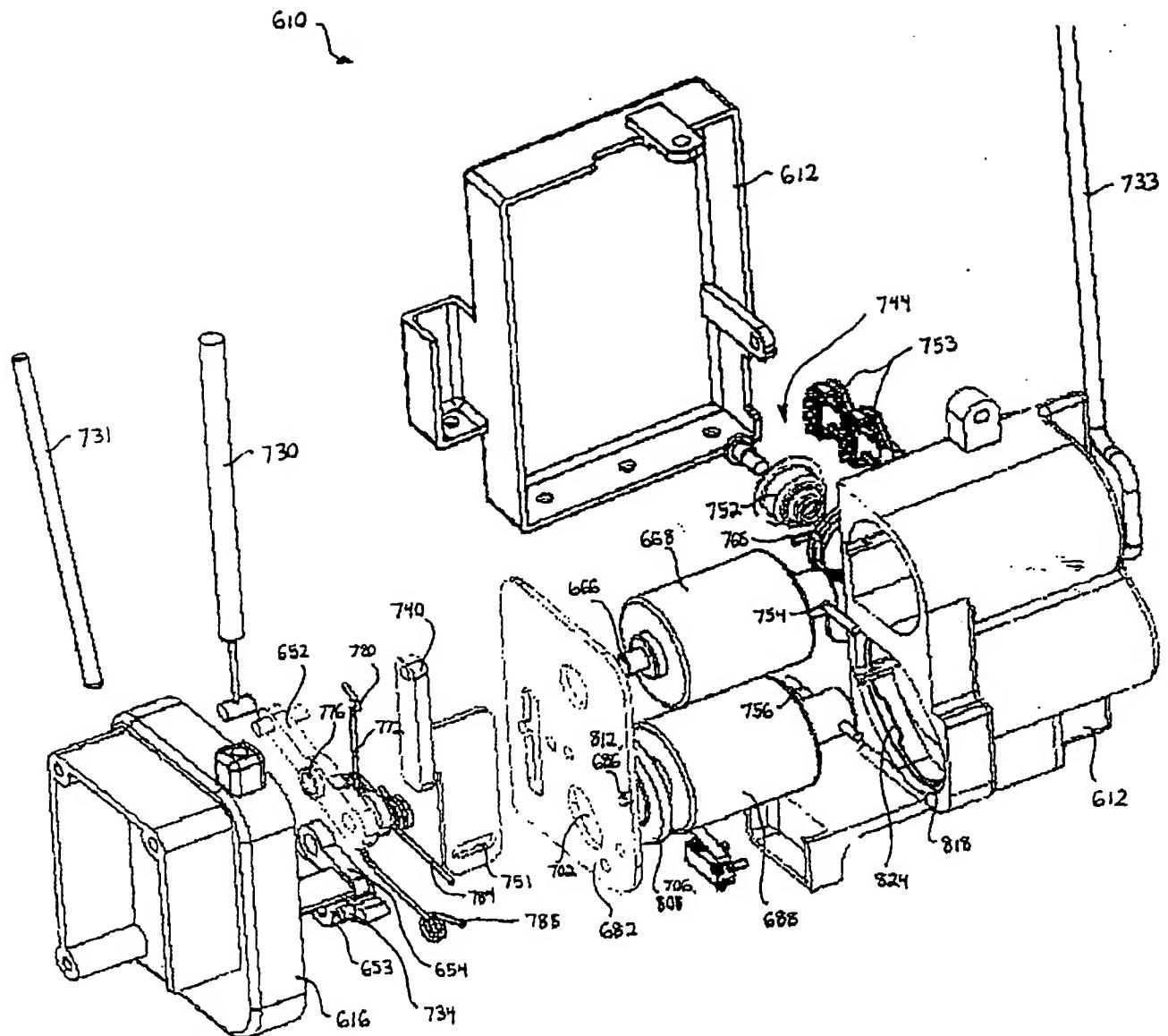


FIG. 38

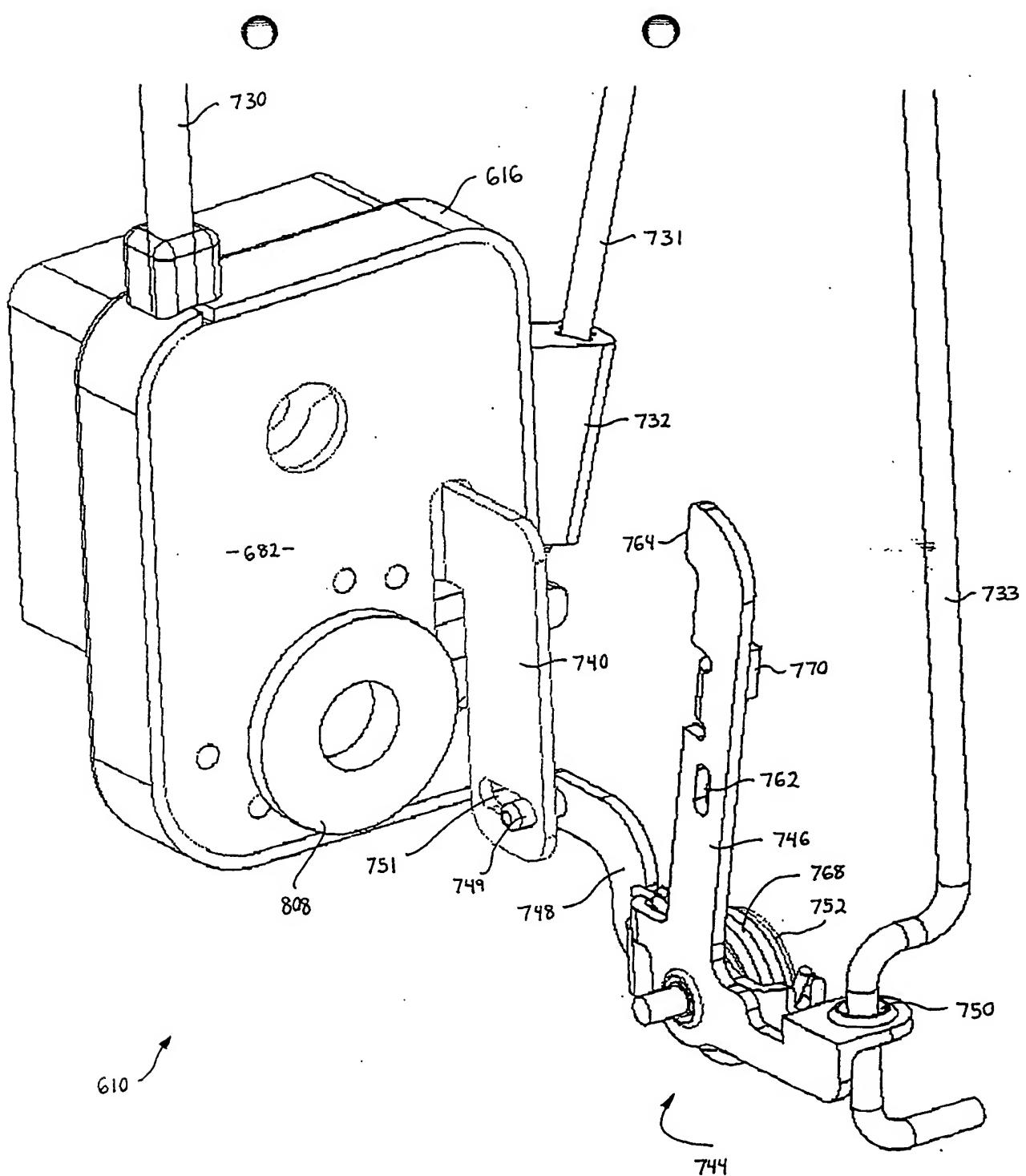


FIG. 39

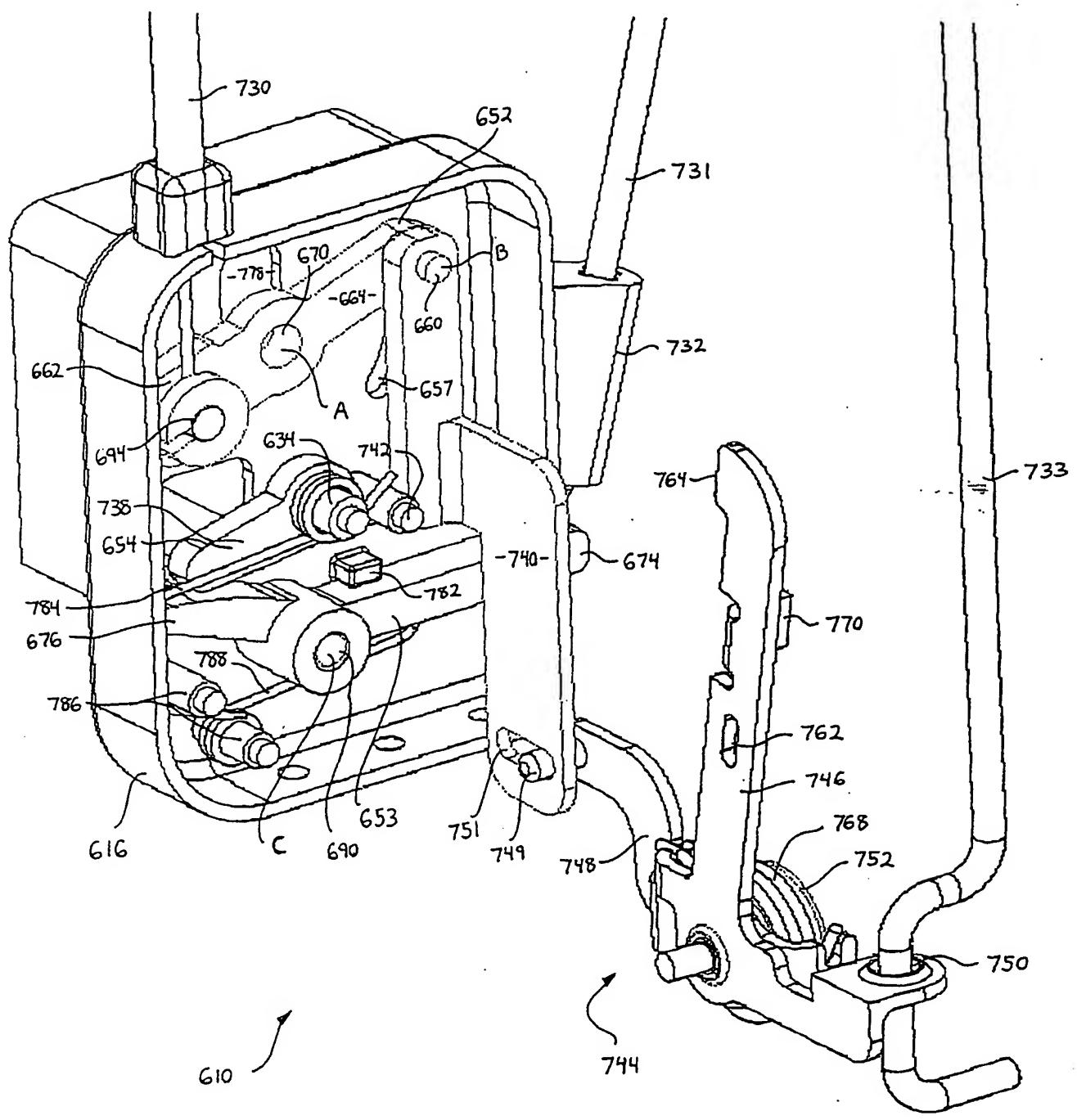


FIG. 40

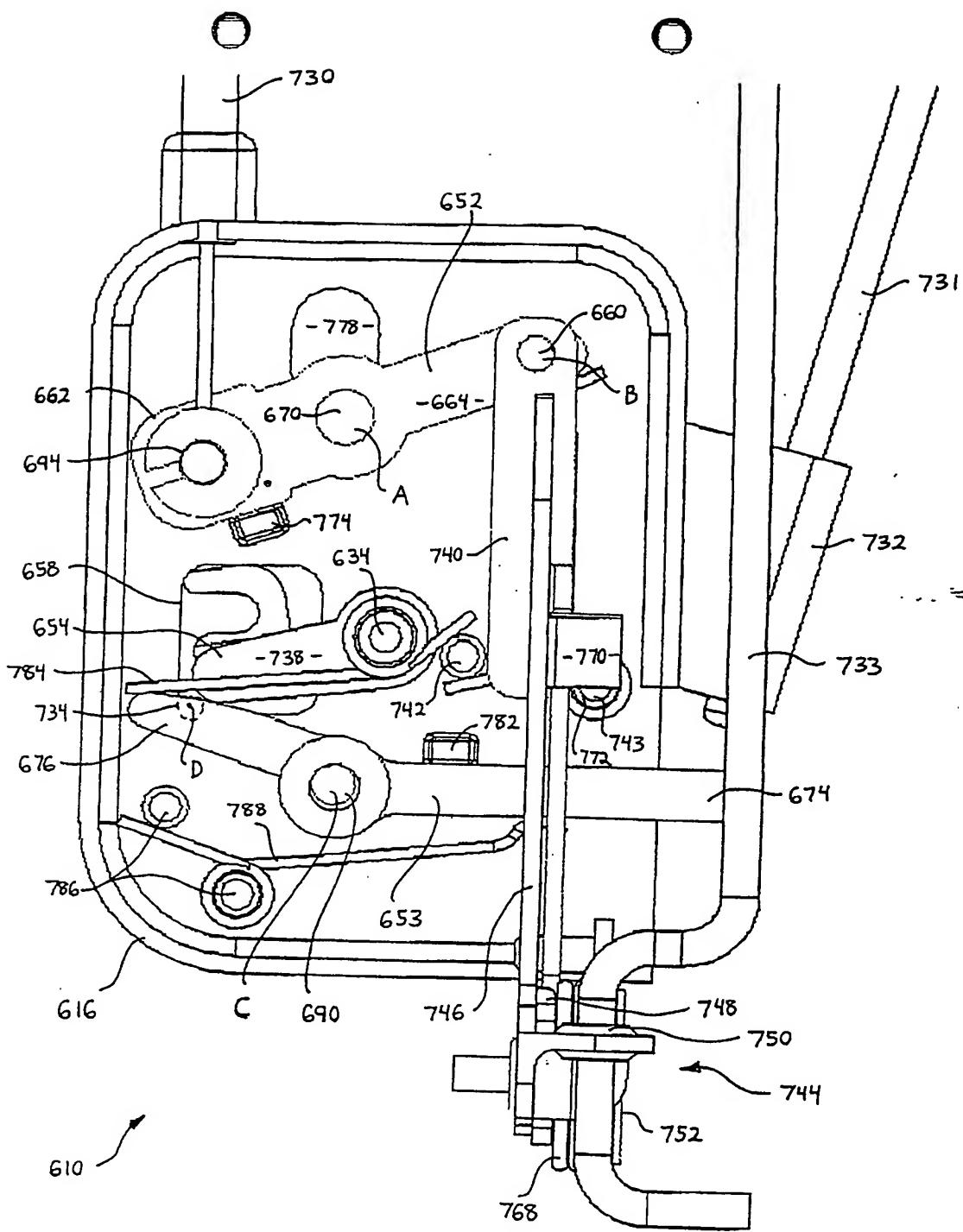


FIG. 41

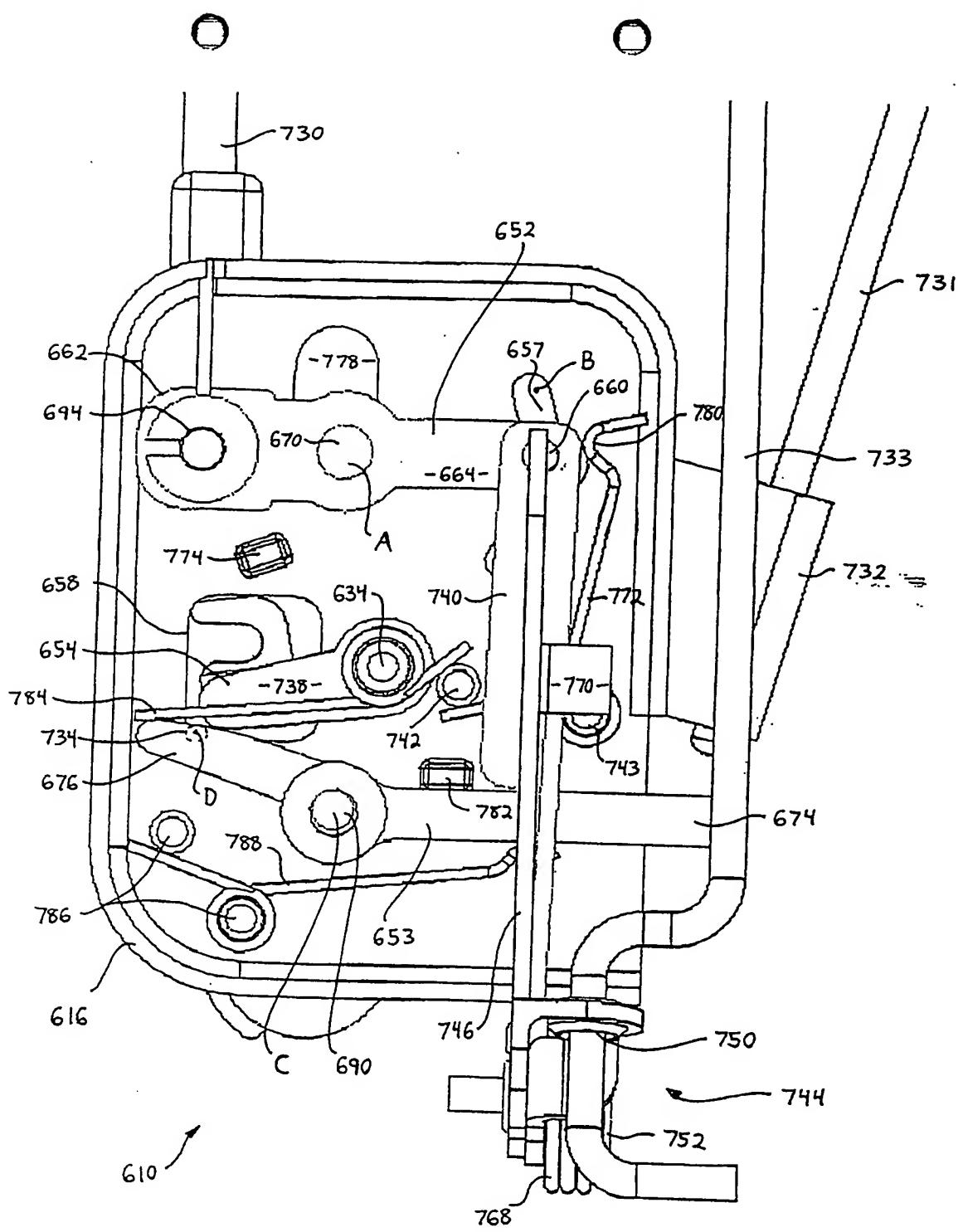


FIG. 42

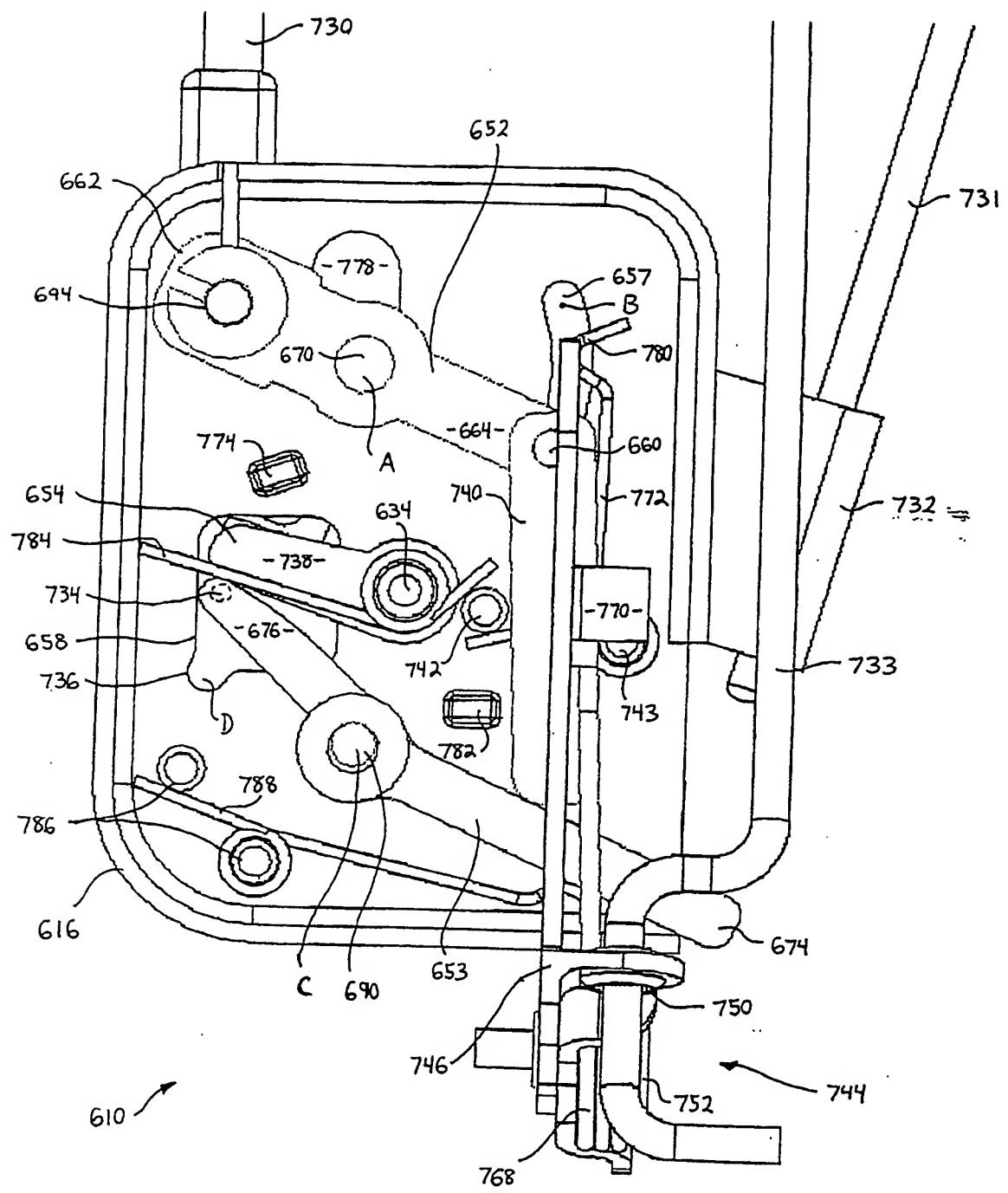


FIG. 43

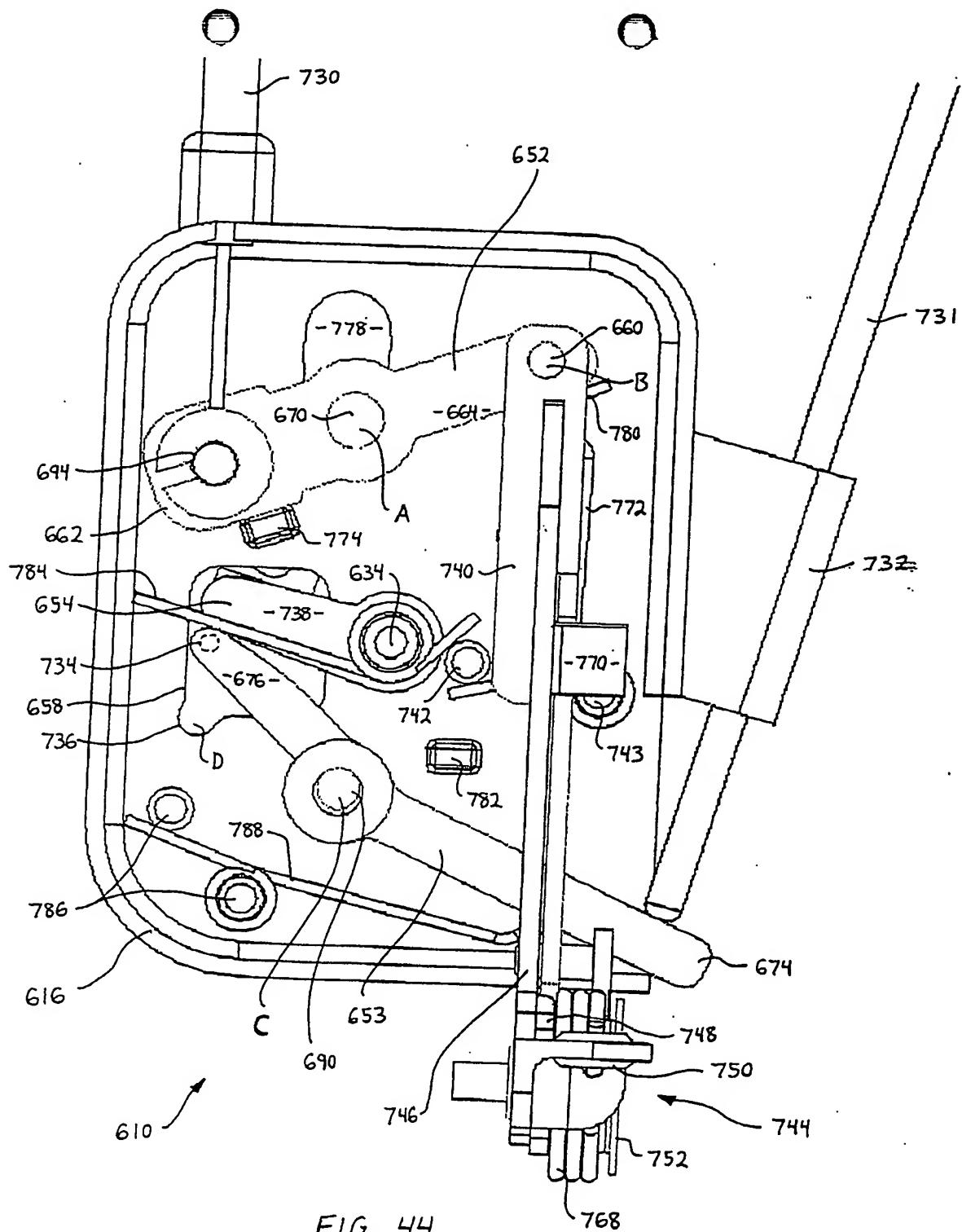


FIG. 44

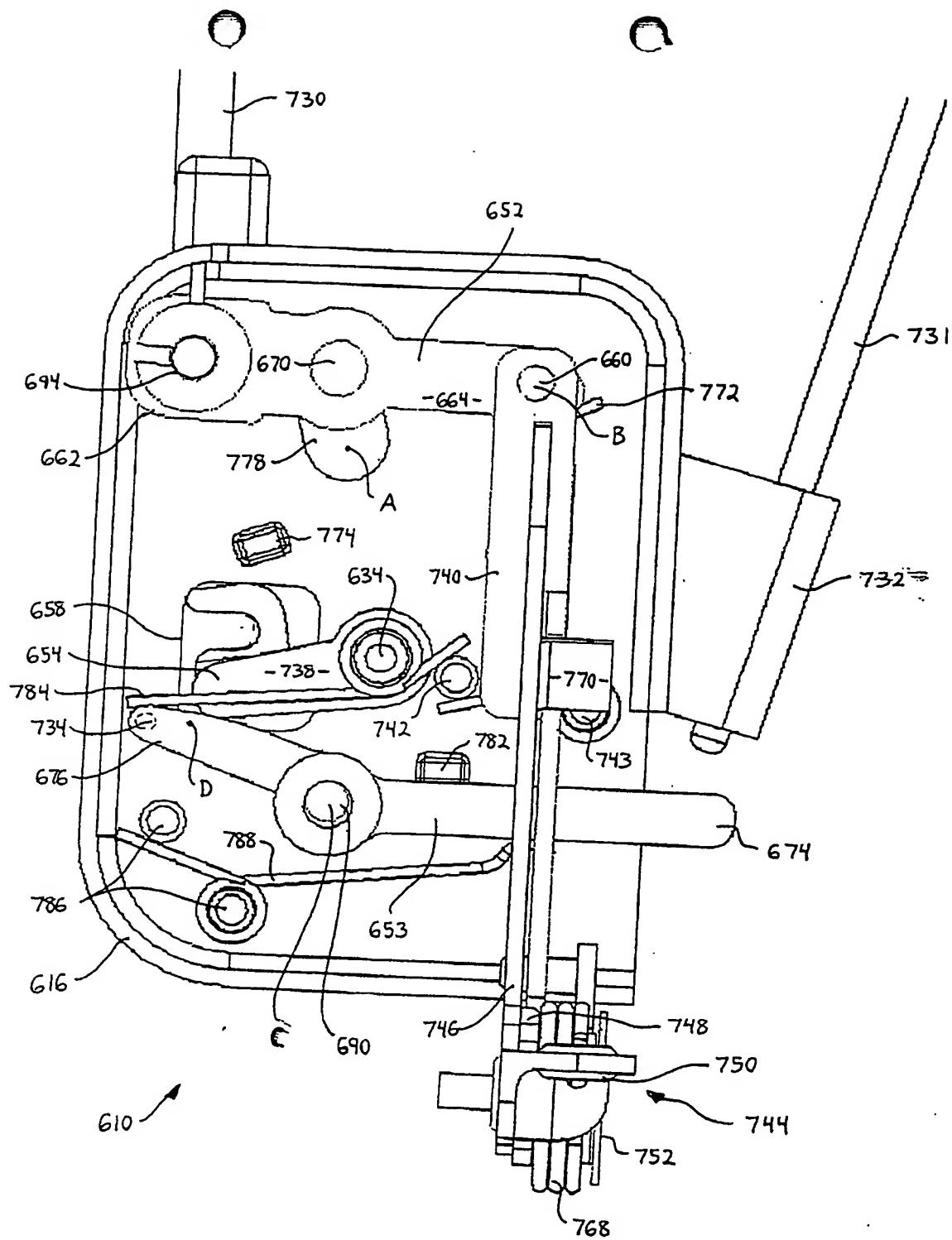


FIG. 45

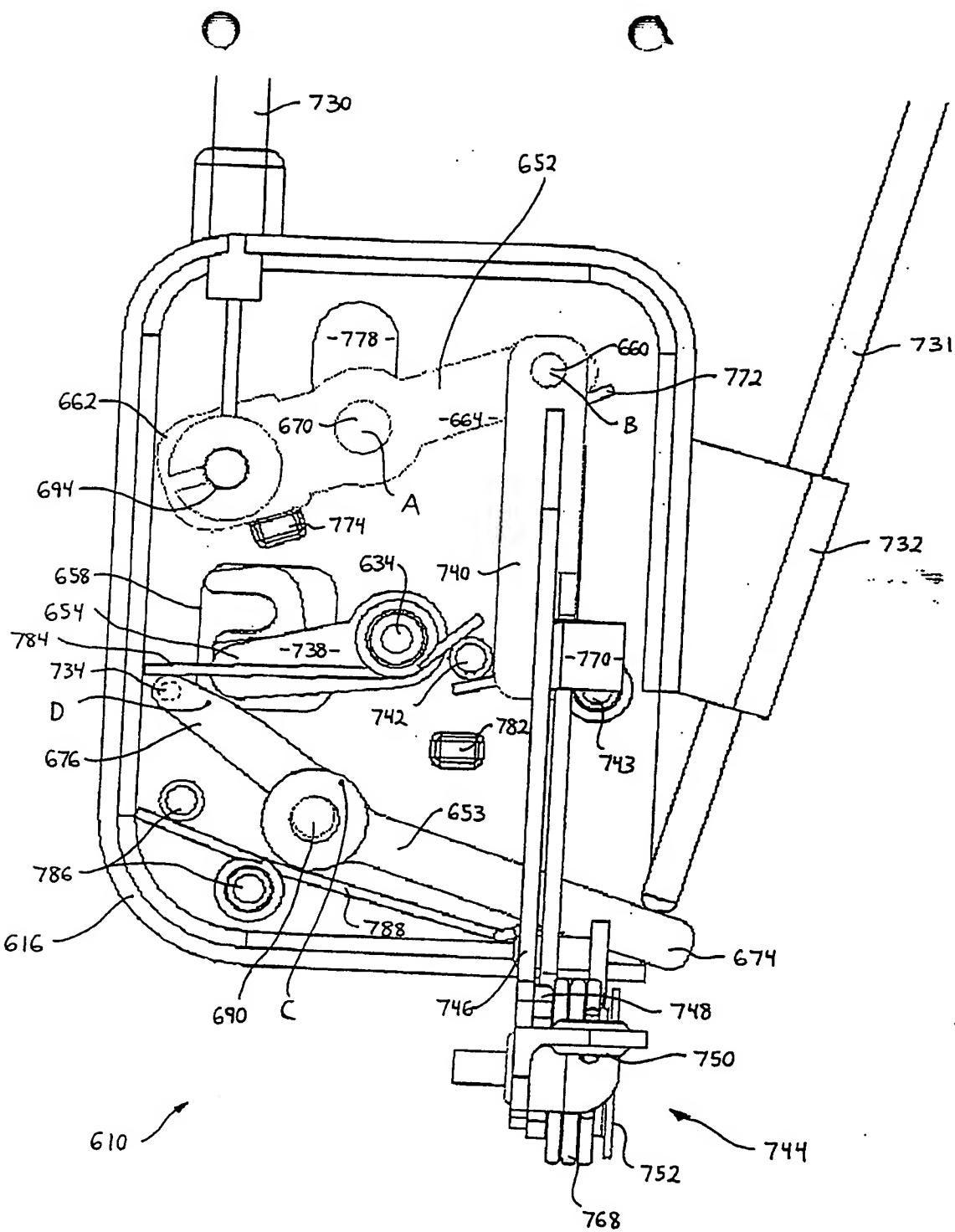


FIG. 46

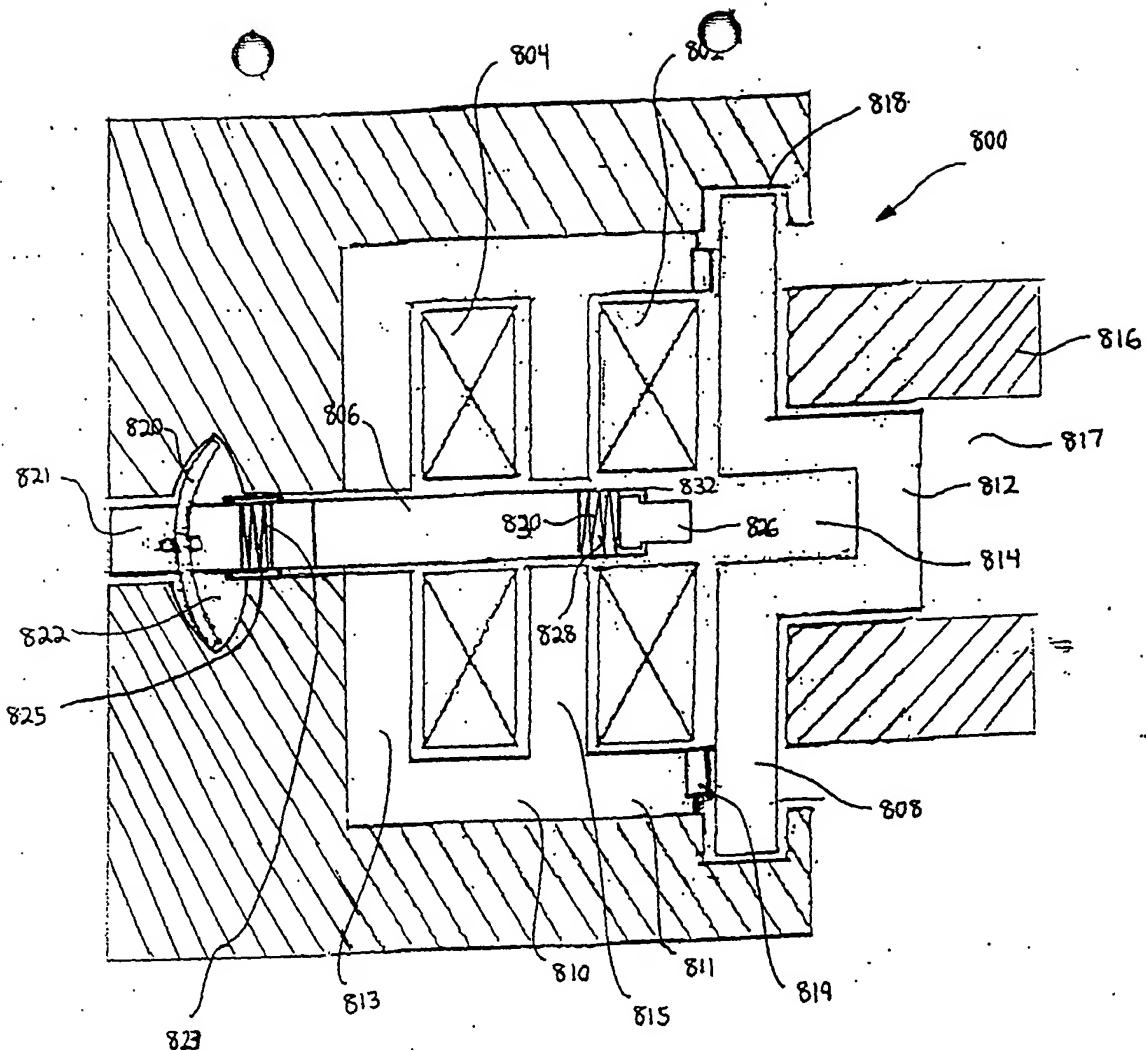


FIG. 47.